COMMERCIAL SHEET METAL

PRODUCT GUIDE

2021 EDITION

ORDER PROCESSING Brad 0450 088 161

DELIVERY SCHEDULING Nicole 0408 729 161

 ${\color{red} ORDERS} \\ {\color{red} \underline{orders@commercialsheetmetal.com.au}}$

ESTIMATING <u>quotes@commercialsheetmetal.com.au</u>

OFFICE 3803 3200

195 MAGNESIUM DRIVE

CRESTMEAD QLD 4132

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1200mm Wide Stock Coil - .55mm Standard Colorbond Range

Surfmist® Evening Haze® Shale Grey™ Dune® Cove™ Windspray® Gully™ Wallaby™ Jasper® Basalt™ Manor Red® Night Sky® Deep Ocean® Cottage Green® Ironstone® Classic Cream™ Monument® Paperbark® Pale Eucalypt® Woodland Grey®

1200mm Wide Stock Coil - .55mm Premium Colorbond Range*

Ultra	Metallic	Matt	Others
Surfmist®	Aries®	Surfmist®	Cattai Green
Dune [®]	Astro [®]	Basalt™	Thredbo White
Windspray®	Celestian®	Dune [®]	Permaguard White
Monument®	Rhea®	Monument®	Coolmax Whitehaven
Woodland Grey®	Galactic [®]	Shale Grey™	
Shale Grey™	Cosmic [®]		
Deep Ocean®			

^{*} Stock is limited for these ranges - Lead times are generally 3 weeks for extra supply

1200mm Wide Stock Coil - 1mm and 1.2mm Colorbond Range

Surfmist®

1200mm Wide Stock Coil - Zincalume® and Galvabond®

Zincalume®

Galvabond®

.55mm	.8mm	.55mm 1.2mm	.8mm 1.6mm	1mm
1mm	1.2mm	2mm 3mm	3.6 metre sheet	

^{*} Advise Job needs and we will pre order and hold in stock

Deliveries

- # We have 4 vehicles on the road each day
- # We cover from The Tweed to Sunshine Coast and out to Ipswich Daily
- # We can arrange delivery to regional areas on request
- # Deliveries start from 5:30am and are complete most days by 1:30pm

Your Delivery Rates

Location		Location	
Brisbane	\$50.00	Gold Coast	\$50.00
North		South	
Caboolture	\$50.00	Tweed Heads	\$75.00
Kilcoy	\$125.00	Murwillumbah	\$100.00
Kingaroy	\$300.00	Byron Bay	\$150.00
Maroochydore	\$75.00	Ballina	\$200.00
Noosa	\$100.00	Lismore	\$200.00
Gympie	\$200.00	Grafton	\$450.00
Maryborough	\$350.00		
Bundaberg	\$550.00	West	
		Ipswich	\$50.00
South West		Gatton	\$75.00
Beaudesert	\$75.00	Toowoomba	\$125.00
Warwick	\$200.00	Oakey	\$175.00
Stanthorpe	\$300.00		

Delivery Scheduling

Contact Nicole for Delivery requests and schedules

Contact Cooper before 7am for Delivery ETA if needed

Packaging Options

PLASTIC WRAPPED

Plastic Wrapped with foam sections between flashings

\$6 per lineal metre of pack



STILLAGES

Packed into Stillages - usually for long distance travel

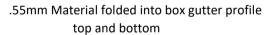
\$25 per lineal metre of stillage

Stillage packing involves

Plastic wrapped around stillage



Goods placed inside stillage with foam, plastic corflute and tape for protection







Flashings

Order by 4:30 pm for Next Day Availability

Up to 8 Metre Lengths

.55mm up to 1.6mm Thick

Up to 3.6 Metre Lengths for Heavy Gauge Materials

2mm and Up

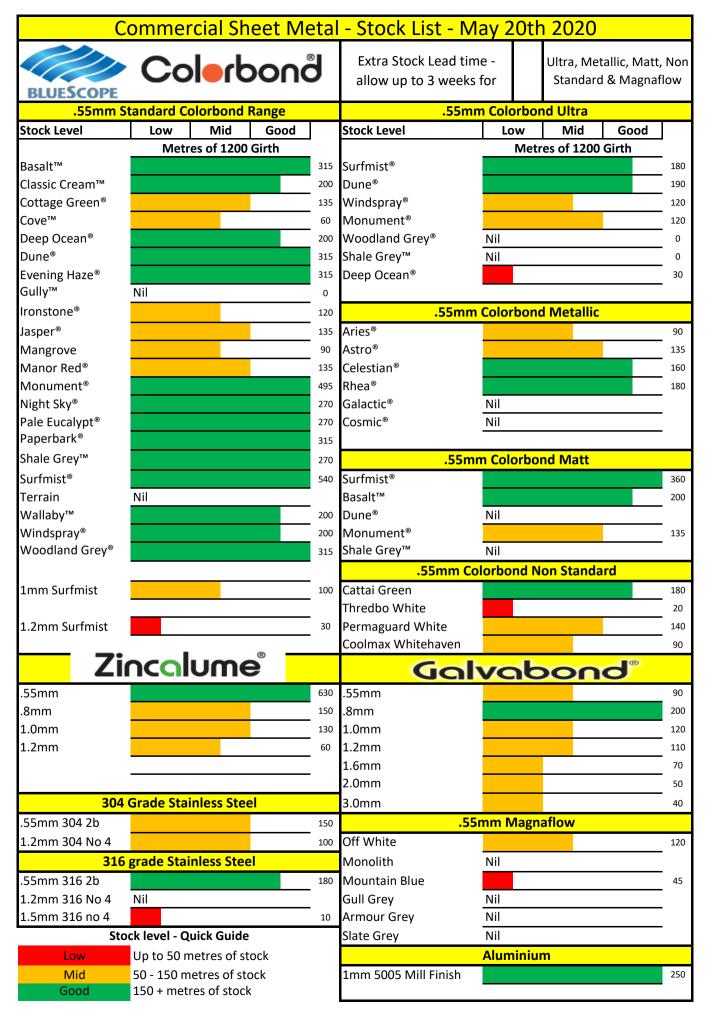
Ability to fold any profile required on your Job



Preferred ordering method is via email with PDF attachment:

orders@commercialsheetmetal.com.au

1 Metre Minimum Charge for all FlashingsSquash Fold is charged as 2 foldsNo Additional Charge for Taper Flashings



Commercial Gutter Range

6 Metre Smooth Rolled Range

Half Round Gutter

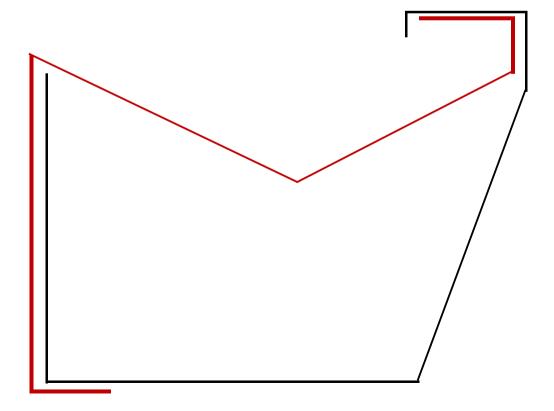
OG Style Gutter (Recommended 4 metre maximum)

Quad Style Gutter

8 Metre Folded Range

High Front Slotted

Low Front Unslotted



Gutter Range - General Lead Time Guide

ltem	Next Day Availability	48 Hour Availibilty	Other (Working Days)
Half Round Gutter	On Request	✓	
Powder Coated Brackets	X	Х	3 days on request
			5 days standard
Stop Ends	On Request	✓	
Drops	On Request	✓	
OG Style Gutter	On Request	✓	
Concealed Brackets	On Request	✓	
Stop Ends	On Request	✓	
High Front Slotted Eaves Gutter	On Request	✓	
Concealed Brackets	On Request	✓	
Stop Ends	On Request	✓	
Powder Coated External Bracket	X	X	7 days
Low Front Unslotted Eaves Gutter	On Request	✓	
Concealed Brackets	On Request	✓	
Stop Ends	On Request	✓	
Powder Coated external Brackets	Х	X	7 days
Quad Style Gutter	On Request	✓	
Stop Ends	On Request	✓	
Powder Coated external Brackets	X	X	7 days
## Next Day Availabil	lity - May Be Possible i	if Order Placed prio	r to 10am ##
	Page	25	

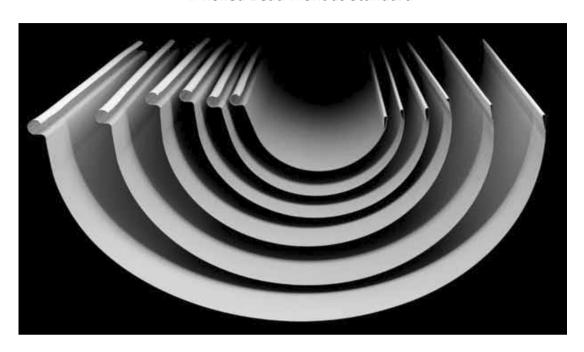
Gutter Range - Quick Info Guide

Half Round Gutter	Capacity (mm²)	.55 Std Colorbond - per lineal metre	Powder Coated Bracket to Suit	
150mm	7 300	\$15.04	\$17.62	3mm Aluminium
175mm	10 500	\$18.01	\$19.39	3mm Aluminium
200mm	13 700	\$18.74	\$21.50	3mm Aluminium
225mm	17 600	\$20.94	\$24.95	3mm Aluminium
250mm	22 000	\$24.30	\$27.50	3mm Aluminium
300mm	32 300	\$27.16	\$32.29	3mm Aluminium
350mm	44 600	\$30.02	\$42.37	3mm Aluminium
400mm	58 800	\$38.54	\$54.19	4mm Aluminium
450mm	75 000	\$45.66	\$63.90	4mm Aluminium
High Front Slotted Eaves Gutter	Capacity (mm²)	.55 Std Colorbond -	Concealed	
	capacity (iiiii)	per lineal metre	Bracket to Suit	
400 girth	10 500	\$17.88	\$7.28	3mm Galvabond
600 girth	27 500	\$22.07	\$8.00	3mm Galvabond
800 girth	42 500	\$28.64	\$12.33	4mm Duragal
1000 girth	65 000	\$33.99	\$15.66	5mm Duragal
1200 girth		\$36.41	\$23.28	6mm Duragal
Low Front Unslotted Eaves Gutter	Capacity (mm²)	.55 Std Colorbond - per lineal metre	Concealed Bracket to Suit	
400 girth	12 000	\$14.88	\$7.28	3mm Galvabond
600 girth	35 000	\$18.57	\$10.39	4mm Duragal
800 girth	60 000	\$25.13	\$13.63	5mm Duragal
1000 girth	70 000	\$30.49	\$19.88	6mm Duragal
1200 girth	70 000	\$32.90	\$23.28	6mm Duragal
* Pricing applies to the Standard Eave	es Gutter Sizes			
OG Style - slotted	Capacity (mm²)	.55 Std Colorbond -	Concealed	
		per lineal metre	Bracket to Suit	
450 girth	12 000	\$27.30	\$7.28	3mm Galvabond
600 girth	22 550	\$30.16	\$8.00	3mm Galvabond
OG Style - unslotted	Capacity (mm²)	.55 Std Colorbond - per lineal metre	Concealed Bracket to Suit	
450 girth	16 500	\$24.30	\$7.28	3mm Galvabond
600 girth	28 700	\$27.16	\$8.00	3mm Galvabond

Half Round Gutters

Smooth Rolled Up to 6 metres length

Rolled Bead Front as Standard



Gutter Capacity

Gutter Diam	Effective Cross-Sectional Area (mm²)
150	7 300
175	10 500
200	13 700
225	17 600
250	22 000
300	32 300
350	44 600
400	58 800
450	75 000



Aluminium Powder Coated Laser Cut Brackets

Standard Lead time is 5 Working Days*

* Refer to Current Stock on hand / Otherwise 12 Working Days

Aluminium Half Round Powder Coated Gutter Bracket As At 20th May 2020

Gutter Size	Stock on Hand	Lead time to Site	Extra Stock Incoming	Lead time to Site
150	618	1 week	Nil	2 weeks
175	196	1 week	198	2 weeks
200	482	1 week	202	2 weeks
225	92	1 week	252	2 weeks
250	337	1 week	70	2 weeks
300	505	1 week	Nil	2 weeks
350	214	1 week	Nil	2 weeks
400	207	1 week	Nil	2 weeks
450	Nil	1 week	Nil	2 weeks

How to Reduce Lead Time

Pre Order Brackets which can be held at CSM, then Gutter and Accessories Lead Time is 2 Working Days

Project Needs

If you have upcoming Job needs - advise and we can hold stock or order additional

This Stock Form is Updated and Available Monthly - Request to be added to Email List

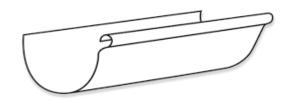
Half Round Gutters

Smooth Rolled Up to 6 metres length

Rolled Bead Front as Standard

Squash Fold at back

Standard Half Round Gutter



.55mm Material - Price per lineal Metre

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
150mm	\$15.04	\$12.76	\$13.22	\$18.65	\$21.47	\$21.25	\$26.79	\$17.46	
175mm	\$18.01	\$14.76	\$15.37	\$22.54	\$26.26	\$25.97	\$33.28	\$20.96	
200mm	\$18.74	\$15.49	\$16.10	\$23.27	\$27.00	\$26.70	\$34.01	\$21.70	
225mm	\$20.94	\$16.95	\$17.57	\$24.73	\$28.46	\$28.17	\$35.48	\$23.16	
250mm	\$24.30	\$19.65	\$20.58	\$31.44	\$37.09	\$36.64	\$47.72	\$29.06	
300mm	\$27.16	\$21.12	\$22.05	\$32.90	\$38.55	\$38.11	\$49.18	\$30.52	
350mm	\$30.02	\$23.37	\$24.40	\$36.34	\$42.55	\$42.07	\$54.25	\$33.72	
400mm	\$38.54	\$29.48	\$30.87	\$47.16	\$55.63	\$54.96	\$71.58	\$43.58	
450mm	\$45.66	\$34.78	\$36.46	\$56.00	\$66.17	\$65.37	\$85.31	\$51.71	







Laser Cut Brackets

	Aluminium + Powder Coated				Stainless		Uncoated		
Diam	C/bond	Zinc	Ultra	Metallic	Matt	304 2b	316 2b	Gal	Ali
150mm	\$17.62	\$19.43	\$17.62	\$22.15	\$17.62	\$23.30	\$25.93	\$19.43	\$14.36
175mm	\$19.39	\$21.21	\$19.39	\$23.93	\$19.39	\$26.08	\$29.07	\$21.21	\$15.77
200mm	\$21.50	\$23.32	\$21.50	\$26.04	\$21.50	\$28.43	\$31.95	\$23.32	\$16.97
225mm	\$24.95	\$26.76	\$24.95	\$29.48	\$24.95	\$32.55	\$36.77	\$26.76	\$20.42
250mm	\$27.50	\$29.31	\$27.50	\$32.03	\$27.50	\$35.58	\$40.46	\$29.31	\$22.06
300mm	\$32.29	\$34.10	\$32.29	\$36.82	\$32.29	\$41.60	\$47.57	\$34.10	\$25.94
350mm	\$42.37	\$44.18	\$42.37	\$46.90	\$42.37	\$50.02	\$57.78	\$44.18	\$34.21
400mm	\$54.19	\$56.01	\$54.19	\$58.73	\$54.19	\$66.92	\$75.40	\$56.01	\$45.13
450mm	\$63.90	\$65.72	\$63.90	\$68.43	\$63.90	\$82.70	\$93.52	\$65.72	\$53.03

Standard Lead Times Gutter 2 Working days

Brackets 5 Working days (1 week)

Accessories 2 Working days

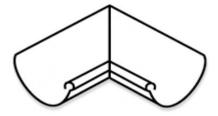
Tip Pre Order Brackets

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Half Round Gutters

Corners - .55mm Material - Price per each





Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
150mm	\$55.04	\$52.76	\$53.22	\$58.65	\$61.47	\$61.25	\$66.79	\$57.46	
175mm	\$60.51	\$57.26	\$57.87	\$65.04	\$68.76	\$68.47	\$75.78	\$63.46	
200mm	\$63.74	\$60.49	\$61.10	\$68.27	\$72.00	\$71.70	\$79.01	\$66.70	
225mm	\$68.44	\$64.45	\$65.07	\$72.23	\$75.96	\$75.67	\$82.98	\$70.66	
250mm	\$74.30	\$69.65	\$70.58	\$81.44	\$87.09	\$86.64	\$97.72	\$79.06	
300mm	\$82.16	\$76.12	\$77.05	\$87.90	\$93.55	\$93.11	\$104.18	\$85.52	
350mm	\$90.02	\$83.37	\$84.40	\$96.34	\$102.55	\$102.07	\$114.25	\$93.72	
400mm	\$103.54	\$94.48	\$95.87	\$112.16	\$120.63	\$119.96	\$136.58	\$108.58	
450mm	\$115.66	\$104.78	\$106.46	\$126.00	\$136.17	\$135.37	\$155.31	\$121.71	

Stop Ends - .55mm Material - Price per each



Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
150mm	\$16.05	\$15.44	\$15.54	\$16.62	\$17.19	\$17.14	\$18.25	\$16.38	
175mm	\$17.51	\$16.91	\$17.00	\$18.09	\$18.65	\$18.61	\$19.72	\$17.85	
200mm	\$18.98	\$18.37	\$18.47	\$19.55	\$20.12	\$20.07	\$21.18	\$19.31	
225mm	\$21.00	\$20.16	\$20.29	\$21.81	\$22.60	\$22.54	\$24.09	\$21.47	
250mm	\$22.75	\$21.78	\$21.93	\$23.67	\$24.57	\$24.50	\$26.27	\$23.28	
300mm	\$26.24	\$25.03	\$25.21	\$27.38	\$28.51	\$28.43	\$30.64	\$26.91	
350mm	\$30.56	\$28.75	\$29.03	\$32.29	\$33.98	\$33.85	\$37.17	\$31.57	
400mm	\$34.89	\$32.47	\$32.85	\$37.19	\$39.45	\$39.27	\$43.70	\$36.24	
450mm	\$36.29	\$33.27	\$33.73	\$39.16	\$41.98	\$41.76	\$47.30	\$37.97	

Sculptured drop to suit - .55mm Material - price per each



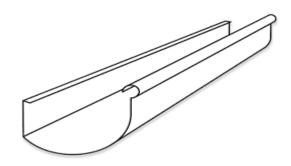
Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
90mm	\$18.98	\$18.37	\$18.47	\$19.55	\$20.12	\$20.07	\$21.18	\$19.31	
100mm	\$21.91	\$21.30	\$21.40	\$22.48	\$23.05	\$23.00	\$24.11	\$22.24	
125mm	\$24.21	\$23.25	\$23.39	\$25.13	\$26.03	\$25.96	\$27.74	\$24.75	
150mm	\$25.68	\$24.71	\$24.86	\$26.60	\$27.50	\$27.43	\$29.20	\$26.22	
225mm	\$29.17	\$27.96	\$28.14	\$30.32	\$31.44	\$31.36	\$33.57	\$29.84	
300mm	\$33.49	\$31.68	\$31.96	\$35.22	\$36.91	\$36.78	\$40.10	\$34.50	

Half Round Flat Back Gutters

Smooth Rolled Up to 6 metres length

Rolled Bead Front as Standard

Half Round Flat Back Gutter



.55mm Material - Price per lineal Metre

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
150mm	\$15.04	\$12.76	\$13.22	\$18.65	\$21.47	\$21.25	\$26.79	\$17.46	
175mm	\$18.01	\$14.76	\$15.37	\$22.54	\$26.26	\$25.97	\$33.28	\$20.96	
200mm	\$18.74	\$15.49	\$16.10	\$23.27	\$27.00	\$26.70	\$34.01	\$21.70	
225mm	\$20.94	\$16.95	\$17.57	\$24.73	\$28.46	\$28.17	\$35.48	\$23.16	
250mm	\$24.30	\$19.65	\$20.58	\$31.44	\$37.09	\$36.64	\$47.72	\$29.06	
300mm	\$27.16	\$21.12	\$22.05	\$32.90	\$38.55	\$38.11	\$49.18	\$30.52	
350mm	\$30.02	\$23.37	\$24.40	\$36.34	\$42.55	\$42.07	\$54.25	\$33.72	
400mm	\$38.54	\$29.48	\$30.87	\$47.16	\$55.63	\$54.96	\$71.58	\$43.58	
450mm	\$45.66	\$34.78	\$36.46	\$56.00	\$66.17	\$65.37	\$85.31	\$51.71	

Laser Cut A4 Style Brackets

	Powder	Coated	Plain	Powde	r Coated	Stainle	ss Steel	P/C	Plain
Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	Ali
150mm	\$17.62	\$19.43	\$19.43	\$17.62	\$22.15	\$23.30	\$25.93	\$17.62	\$14.36
175mm	\$19.39	\$21.21	\$21.21	\$19.39	\$23.93	\$26.08	\$29.07	\$19.39	\$15.77
200mm	\$21.50	\$23.32	\$23.32	\$21.50	\$26.04	\$28.43	\$31.95	\$21.50	\$16.97
225mm	\$24.95	\$26.76	\$26.76	\$24.95	\$29.48	\$32.55	\$36.77	\$24.95	\$20.42
250mm	\$27.50	\$29.31	\$29.31	\$27.50	\$32.03	\$35.58	\$40.46	\$27.50	\$22.06
300mm	\$32.29	\$34.10	\$34.10	\$32.29	\$36.82	\$41.60	\$47.57	\$32.29	\$25.94
350mm	\$42.37	\$44.18	\$44.18	\$42.37	\$46.90	\$50.02	\$57.78	\$42.37	\$34.21
400mm	\$54.19	\$56.01	\$56.01	\$54.19	\$58.73	\$66.92	\$75.40	\$54.19	\$45.13
450mm	\$63.90	\$65.72	\$65.72	\$63.90	\$68.43	\$82.70	\$93.52	\$63.90	\$53.03

Bracket Lead time

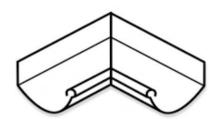
150mm 7 Working Days

All Other Sizes 12 Working Days

Flat Back Half Round Gutters

Corners - .55mm Material - Price per each

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
150mm	\$55.04	\$52.76	\$53.22	\$58.65	\$61.47	\$61.25	\$66.79	\$57.46	
175mm	\$60.51	\$57.26	\$57.87	\$65.04	\$68.76	\$68.47	\$75.78	\$63.46	
200mm	\$63.74	\$60.49	\$61.10	\$68.27	\$72.00	\$71.70	\$79.01	\$66.70	
225mm	\$68.44	\$64.45	\$65.07	\$72.23	\$75.96	\$75.67	\$82.98	\$70.66	
250mm	\$74.30	\$69.65	\$70.58	\$81.44	\$87.09	\$86.64	\$97.72	\$79.06	
300mm	\$82.16	\$76.12	\$77.05	\$87.90	\$93.55	\$93.11	\$104.18	\$85.52	
350mm	\$90.02	\$83.37	\$84.40	\$96.34	\$102.55	\$102.07	\$114.25	\$93.72	
400mm	\$103.54	\$94.48	\$95.87	\$112.16	\$120.63	\$119.96	\$136.58	\$108.58	
450mm	\$115.66	\$104.78	\$106.46	\$126.00	\$136.17	\$135.37	\$155.31	\$121.71	



Stop Ends - .55mm Material - Price per each

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
150mm	\$16.05	\$15.44	\$15.54	\$16.62	\$17.19	\$17.14	\$18.25	\$16.38	
175mm	\$17.51	\$16.91	\$17.00	\$18.09	\$18.65	\$18.61	\$19.72	\$17.85	
200mm	\$18.98	\$18.37	\$18.47	\$19.55	\$20.12	\$20.07	\$21.18	\$19.31	
225mm	\$21.00	\$20.16	\$20.29	\$21.81	\$22.60	\$22.54	\$24.09	\$21.47	
250mm	\$22.75	\$21.78	\$21.93	\$23.67	\$24.57	\$24.50	\$26.27	\$23.28	
300mm	\$26.24	\$25.03	\$25.21	\$27.38	\$28.51	\$28.43	\$30.64	\$26.91	
350mm	\$30.56	\$28.75	\$29.03	\$32.29	\$33.98	\$33.85	\$37.17	\$31.57	
400mm	\$34.89	\$32.47	\$32.85	\$37.19	\$39.45	\$39.27	\$43.70	\$36.24	
450mm	\$36.29	\$33.27	\$33.73	\$39.16	\$41.98	\$41.76	\$47.30	\$37.97	

Sculptured drop to suit - .55mm Material - price per each

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
90mm	\$18.98	\$18.37	\$18.47	\$19.55	\$20.12	\$20.07	\$21.18	\$19.31	
100mm	\$21.91	\$21.30	\$21.40	\$22.48	\$23.05	\$23.00	\$24.11	\$22.24	
125mm	\$24.21	\$23.25	\$23.39	\$25.13	\$26.03	\$25.96	\$27.74	\$24.75	
150mm	\$25.68	\$24.71	\$24.86	\$26.60	\$27.50	\$27.43	\$29.20	\$26.22	
225mm	\$29.17	\$27.96	\$28.14	\$30.32	\$31.44	\$31.36	\$33.57	\$29.84	
300mm	\$33.49	\$31.68	\$31.96	\$35.22	\$36.91	\$36.78	\$40.10	\$34.50	

Eaves Gutter Library - First Edition

Almost 100 gutters included

Every Gutter has been supplied as a job previously

All Gutters use a Concealed Bracket

From Order to Site Delivery 24 to 48 hours

Bracket Material options 3mm Galvabond

4mm Duragal

5mm Duragal

6mm Duragal** Subject to lead times

We have a drawn to scale version of every gutter if detailed drawings are required

Can't find a design to use - ask for a Custom Design

CONTENTS

Gutters up to 400mm Girth Page 2

Gutters from 401mm to 600mm Girth Page 4

Gutters from 601mm to 800mm Girth Page 15

Gutters from 801mm to 1000mm Girth Page 20

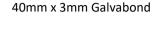
Material Information Page 23

Request a Copy of Our Gutter Catalogue as Above

COMMERCIAL EAVES GUTTER BRACKETS

CONCEALED BRACKET OPTION

Up to 600mm Girth options include:



50mm x 4mm Duragal

40mm x 3mm 304 or 316 Stainless Steel

Up to 1200mm Girth options include:

50mm x 4mm, 5mm or 6mm Duragal

50mm x 5mm 304 or 316 Stainless Steel

Standard Lead Time is 2 Working Days

Next Day Availability on request

EXTERNAL BRACKET OPTION

Up to 600mm Girth options include:

40mm x 3mm Galvabond

50mm x 4mm Duragal

40mm x 3mm 304 or 316 Stainless Steel

Up to 1200mm Girth options include:

 $50 mm \ x \ 4 mm, \ 5 mm \ or \ 6 mm \ Duragal$

50mm x 5mm 304 or 316 Stainless Steel

Standard Lead Time is 7 Working Days for Powder Coated Brackets

Expedited Availability on request

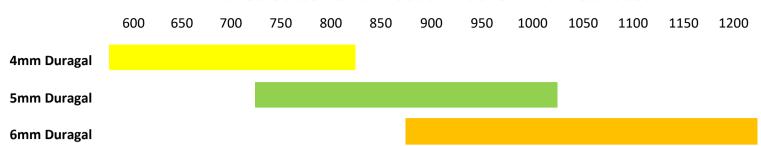
Ask for our Commercial Eaves Gutter Catalogue Over 100 Gutters Ranging from 400mm to 1200mm Girth.

Capable of using Concealed Brackets. All have been supplied to previous Jobs ##



Duragal Flat Bar Bracket - Commercial Eaves Gutters





Bracket thickness selected depends on many factors including Gutter Style, Capacity and Bracket Spacing

Duragal Manufactured in Australia

Stock on Hand as at 20th May 2020

4mm Duragal 1200 Brackets

5mm Duragal 1500 Brackets

6mm Duragal 1200 Brackets

Approx Quantity above based on average gutter size selected

Lead Time to Site

	Concealed Bracket	External Powder Coated Bracket*
4mm Duragal	2 -3 Working days	1 week
5mm Duragal	2 -3 Working days	1.5 weeks
6mm Duragal	2 - 3 Working Days	1.5 weeks

* Coated by Dulux Approved Applicator and follows correct cleaning, chemical pre treatment, coating and curing process required for Duragal Flat Bar

How to Reduce Lead Time

Pre Order Brackets which can be held at CSM, then Gutter and Accessories Lead Time is 2 Working Days

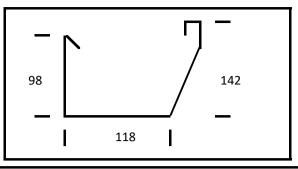
Project Needs

If you have upcoming Job needs - advise and we can hold stock or order additional

This Stock Form is Updated and Available Monthly - Request to be added to Email List

COMMERCIAL HIGH FRONT SLOTTED EAVES GUTTERS

All have 85mm x 10mm slots @ 200mm centres

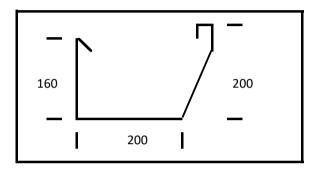


400 High Front - Capacity 10 500

Concealed Bracket to Suit

40mm x 3mm Galvabond

Lead Time - 2 Working Days

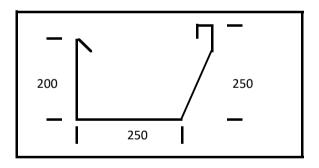


600 High Front - Capacity 27 500

Concealed Bracket to Suit

40mm x 3mm Galvabond

Lead Time - 2 Working Days

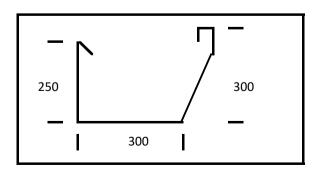


800 High Front - Capacity 42 500

Concealed Bracket to Suit

50mm x 5mm Duragal

Lead Time - 2 Working Days



1000 High Front - Capacity 65 000

Concealed Bracket to Suit

50mm x 5mm Duragal

Lead Time - 2 Working Days

Commercial High Front Slotted Eaves Gutter

Slotted @ 200mm centres - 85mm x 10mm

.55mm Gutter - Price per lineal Metre

Gutter Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
400mm	\$17.88	\$13.39	\$15.18	\$22.78	\$26.73	N/A	N/A	\$20.60	
600mm	\$22.07	\$16.03	\$18.28	\$29.68	\$35.61	N/A	N/A	\$26.67	
800mm	\$28.64	\$19.76	\$22.00	\$45.20	\$55.58	N/A	N/A	\$40.32	
1000mm	\$33.99	\$22.62	\$27.58	\$50.38	\$62.24	N/A	N/A	\$44.87	
1200mm	\$36.41	\$24.33	\$27.58	\$50.38	\$62.24	N/A	N/A	\$44.87	

Concealed Bracket to Suit - Price per each

Gutter Size	40mm x 3mm Flat Bar			50mm x 4mm Flat Bar	50mm x 5mm Flat Bar			50mm x 6mm
	Galvabond	304 SS	316 SS	Duragal	Duragal	304 SS	316 SS	Duragal
400mm	\$7.28							
600mm	\$8.00	\$16.74	\$18.91	\$10.39				
800mm				\$12.33	\$13.63	\$39.95	\$46.48	
1000mm					\$15.66			\$19.88
1200mm								\$23.28

.55mm Stop End - Price per each

Gutter Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
400mm	\$17.45	\$16.24	\$16.42	\$18.59	\$19.72	\$19.64	\$21.85	\$18.12	
600mm	\$21.77	\$19.96	\$20.24	\$23.50	\$25.19	\$25.06	\$28.38	\$22.78	
800mm	\$21.77	\$19.96	\$20.24	\$23.50	\$25.19	\$25.06	\$28.38	\$22.78	
1000mm	\$27.50	\$24.48	\$24.94	\$30.37	\$33.19	\$32.97	\$38.51	\$29.18	
1200mm	\$27.50	\$24.48	\$24.94	\$30.37	\$33.19	\$32.97	\$38.51	\$29.18	

Powder Coated External Bracket to Suit - Price per each

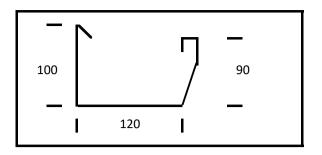
Gutter Size	40mm x 5mm Aluminium	40mm x 3mm Galvabond	50mm x 4mm Duragal	50mm x 5mm Duragal	50mm x 6mm
					Duragal
400mm	\$13.82	\$16.69			
600mm	\$14.91	\$17.41	\$18.55		
800mm			\$22.30	\$23.60	
1000mm				\$26.70	\$30.93
1200mm					\$36.31

Stainless External Bracket to Suit - Price per each

Gutter Size	40mm x 3mm 304	40mm x 3mm 316	50mm x 5mm 304	50mm x 5mm 316
400mm	\$16.01	\$17.46		
600mm	\$21.09	\$23.26	\$33.43	\$37.78
800mm			\$42.13	\$47.93
1000mm				

COMMERCIAL EAVES GUTTER - Unslotted Low Front

Many Unslotted Versions Available - See separate gutter catalogue - almost 100 gutters

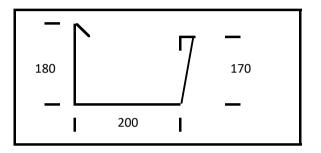


400 Low Front - Capacity 12 000

Concealed Bracket to Suit

40mm x 3mm Galvabond

Lead Time - 2 Working Days

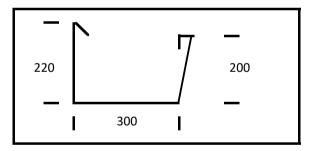


600 Low Front - Capacity 35 000

Concealed Bracket to Suit

40mm x 3mm Galvabond

Lead Time - 2 Working Days

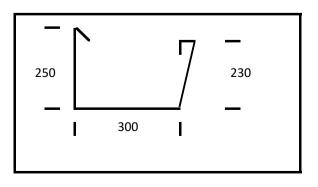


800 Low Front - Capacity 60 000

Concealed Bracket to Suit

50mm x 5mm Duragal

Lead Time - 2 Working Days



Concealed Bracket to Suit

50mm x 5mm Duragal

Lead Time - 2 Working Days

1000 Low Front - Capacity 70 000

Commercial Low Front Eaves Gutter

Unslotted

.55mm Gutter - Price per lineal Metre

Gutter Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
400mm	\$14.88	\$10.39	\$12.18	\$19.17	\$23.73	\$23.42	\$31.17	\$17.60	
600mm	\$18.57	\$12.52	\$14.67	\$26.07	\$32.00	\$31.53	\$43.16	\$23.16	
800mm	\$25.13	\$16.25	\$18.39	\$41.59	\$51.97	\$48.54	\$71.89	\$36.81	
1000mm	\$30.49	\$19.11	\$23.97	\$46.77	\$58.63	\$57.70	\$80.96	\$41.36	
1200mm	\$32.90	\$20.82	\$23.97	\$46.77	\$58.63	\$57.70	\$80.96	\$41.36	

Concealed Bracket to Suit - Price per each

Gutter Size	40mm x 3mm Flat Bar			50mm x 4mm	50mr	50 x 6mm		
	Galvabond	304 SS	316SS	Duragal	Duragal	304 SS	316 SS	Duragal
400mm	\$7.28							
600mm	\$8.00	\$16.74	\$18.91	\$10.39				
800mm				\$12.33	\$13.63	\$39.95	\$46.48	
1000mm					\$15.66			\$19.88
1200mm								\$23.28

.55mm Stop End - Price per each

Gutter Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
400mm	\$17.45	\$16.24	\$16.42	\$18.59	\$19.72	\$19.64	\$21.85	\$18.12	
600mm	\$21.77	\$19.96	\$20.24	\$23.50	\$25.19	\$25.06	\$28.38	\$22.78	
800mm	\$21.77	\$19.96	\$20.24	\$23.50	\$25.19	\$25.06	\$28.38	\$22.78	
1000mm	\$27.50	\$24.48	\$24.94	\$30.37	\$33.19	\$32.97	\$38.51	\$29.18	
1200mm	\$27.50	\$24.48	\$24.94	\$30.37	\$33.19	\$32.97	\$38.51	\$29.18	

Powder Coated external Bracket to Suit - Price per each

Gutter Size	40mm x 5mm	40mm x 3mm	50mm x 4mm	50mm x 5mm	50mm x 6mm	
Gutter Size	Aluminium	Galvabond	Duragal	Duragal		
					Duragal	
400mm	\$13.82	\$16.69				
600mm	\$14.91	\$17.41	\$18.55			
800mm			\$22.30	\$23.60		
1000mm				\$26.70	\$30.93	
1200mm					\$36.31	

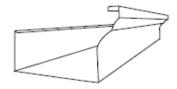
Stainless external Bracket to Suit - Price per each

Gutter Size	Size 40mm x 3mm 304 40mm x 3		50mm x 5mm 304	50mm x 5mm 316
400mm	\$16.01	\$17.46		
600mm	\$21.09	\$23.26	\$33.43	\$37.78
800mm			\$42.13	\$47.93
1000mm				

OG Style Gutters

Smooth Rolled Up to 6 metres length

Slotted as Standard - 85mm x 10mm slot @ 500mm centres





600mm Gutter	450mm Gutter
253 Slots Optional (Slot size 85x10mm) 041 205	Slots Optional (Slot size 85x10mm)

We Recommend a Maximum length of 4 Metres for OG Gutter, 6 metre length can be achieved but there will be a Visible Mark on the face from the finishing Process

Gutter Capacity								
Effective Cross-Sectional Area (mm²)								
Gutter	Slotted	Unslotted						
450	450 12000 16500							
600	600 22550 28700							

Concealed Brackets to Suit					
Gutter Bracket Material					
450	40mm x 3mm Galvabond				
600	40mm x 3mm Galvabond				

Standard Lead Time is 3 Working Days

OG Gutters



Up to 6 metre length

Can be Slotted - 85mm x 10mm @ 500mm centres

We Recommend a Maximum length of 4 Metres for OG Gutter,
6 metre length can be achieved but there will be a Visible Mark on
the face from the finishing Process

.55mm Material - Price per lineal Metre - Unslotted

Girth	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt
450mm	\$24.30	\$19.65	\$20.58	\$31.44	\$37.09	\$36.64	\$47.72	\$29.06
600mm	\$27.16	\$21.12	\$22.05	\$32.90	\$38.55	\$38.11	\$49.18	\$30.52
Extra for Slotting	\$3.00	\$3.00	\$3.00	\$3.00	\$3.00	N/A	N/A	\$3.00



Concealed Brackets

40mm x 3mm Galvabond 40mm x 3mm 304 Stainless 40mm x 3mm 316 Stainless

\$8.00	each
\$16.74	each
\$18.91	each



Stop Ends

.55mm Material - Price per Stop End

	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
All Sizes	\$21.77	\$19.96	\$20.24	\$23.50	\$25.19	\$25.06	\$28.38	\$22.78	



.55mm Material - Price per Corner (300mm x 300mm) - Unslotted

Girth	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
450mm	\$98.59	\$89.30	\$91.16	\$112.87	\$124.17	\$123.29	\$145.44	\$108.11	
600mm	\$109.31	\$97.23	\$99.09	\$120.80	\$132.10	\$131.22	\$153.37	\$116.04	

Quad Gutters







Up to 6 metre length # Unslotted

Flat bar external bracket

Loose Stop End

.55mm Material - Price per lineal Metre

Gutter	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
125mm	\$15.04	\$12.76	\$13.22	\$18.65	\$21.47	\$21.25	\$26.79	\$17.46	
150mm	\$18.01	\$14.76	\$15.37	\$22.54	\$26.26	\$25.97	\$33.28	\$20.96	
175mm	\$18.74	\$15.49	\$16.10	\$23.27	\$27.00	\$26.70	\$34.01	\$21.70	
200mm	\$20.94	\$16.95	\$17.57	\$24.73	\$28.46	\$28.17	\$35.48	\$23.16	
250mm	\$24.30	\$19.65	\$20.58	\$31.44	\$37.09	\$36.64	\$47.72	\$29.06	

Flat Bar External Bracket - price per each

	3mm Gal	+ P/Coat	Plain	3mm G	al + P/C	3mm S	tainless	3mm Gal	+ P/Coat
Gutter	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
125mm	\$20.41	\$21.91	\$12.00	\$20.41	\$22.41	\$25.09	\$27.26	\$20.41	
150mm	\$21.41	\$22.91	\$13.00	\$21.41	\$23.41	\$26.09	\$28.26	\$21.41	
175mm	\$22.41	\$23.91	\$14.00	\$22.41	\$24.41	\$27.09	\$29.26	\$22.41	
200mm	\$23.41	\$24.91	\$15.00	\$23.41	\$25.41	\$28.09	\$30.26	\$23.41	
250mm	\$24.41	\$25.91	\$16.00	\$24.41	\$26.41	\$29.09	\$31.26	\$24.41	

Bracket Lead Time

7 Working Days

Stop End - price per each

Gutter	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
125mm	\$18.98	\$18.37	\$18.47	\$19.55	\$20.12	\$20.07	\$21.18	\$19.31	
150mm	\$21.00	\$20.16	\$20.29	\$21.81	\$22.60	\$22.54	\$24.09	\$21.47	
175mm	\$22.75	\$21.78	\$21.93	\$23.67	\$24.57	\$24.50	\$26.27	\$23.28	
200mm	\$26.24	\$25.03	\$25.21	\$27.38	\$28.51	\$28.43	\$30.64	\$26.91	
250mm	\$30.56	\$28.75	\$29.03	\$32.29	\$33.98	\$33.85	\$37.17	\$31.57	

Corner - price per each

Gutter	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt
125mm	\$60.09	\$55.51	\$56.44	\$67.30	\$72.95	\$72.50	\$83.58	\$64.92
150mm	\$66.02	\$59.51	\$60.74	\$75.07	\$82.53	\$81.94	\$96.56	\$71.93
175mm	\$67.49	\$60.98	\$62.21	\$76.54	\$83.99	\$83.41	\$98.03	\$73.39
200mm	\$71.88	\$63.91	\$65.14	\$79.47	\$86.92	\$86.34	\$100.96	\$76.32
250mm	\$78.59	\$69.30	\$71.16	\$92.87	\$104.17	\$103.29	\$125.44	\$88.11

Powder Coating

We use the services of two Professional Powder Coaters

- # Material is pre treated prior to coating
- # Dulux or Interpon Range
- # Can offer Warranty on Aluminium or Steel Substrates
- # Colour selection catalogue available
- # Minimum charge starts at \$100
- # Rates start at \$30 per m² depending on level of finish required
- # Standard Lead time is 5 7 working days for coating process
- # We can colour match from scratch lead times and minimum costs apply

Dulux Duralloy Standard Range - Match Colorbond

Cost below is additional to Flashing Rates

Girth	per metre				
100mm	\$3.63				
200mm	\$7.25				
300mm	\$10.88				
400mm	\$14.50				
500mm	\$18.13				

Girth	per metre			
600mm	\$21.75			
800mm	\$29.00			
1000mm	\$36.25			
1200mm	\$43.50			
1500mm	\$54.38			

Notes to Consider

- * Position of hanging holes
- * Length size to avoid warping, especially for narrow profiles

Laser Cutting

- # We use the services of Professional Laser Cutters as required
 - # Up to 6 metre lengths
 - # Any material can be cut
 - # Minimum charge starts at \$150
 - # Standard lead time is 5 working days for cutting process

Galvanising

- # We use the services of two Professional Hot Dip Galvanising Plants
 - # Minimum charge starts at \$325
 - # Standard Lead time is 10 working days
 - # Per Kg rate starts at \$3.00



Technical Data

Data Sheets available on request for



Colorbond XRW Colorbond Permagard

Colorbond Matt Colorbond Ultra

Colorbond Metallic Galvabond G2

Zincalume G300 Colorbond Coolmax



Duratech Duratech

Precious Electro

Alphatec Fluoroset