COMMERCIAL SHEET METAL

PRODUCT GUIDE

15th February 2025

Supercedes August 2023

ORDER PROCESSING Brad

DESPATCH Glen

ORDERS orders@commercialsheetmetal.com.au

 ${\color{red} \textbf{ESTIMATING}} \qquad \qquad {\color{gray} \textbf{quotes@commercialsheetmetal.com.au}}$

OFFICE 3803 3200

7am to 5pm

195 MAGNESIUM DRIVE

CRESTMEAD QLD 4132

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1200mm Wide Stock Coil - .55mm Standard Colorbond Range

Surfmist® Evening Haze®
Windspray® Gully™
Manor Red® Night Sky®
Monument® Classic Cream™
Southerly® Bluegum®

Shale Grey™ Wallaby™ Deep Ocean® Paperbark® Dune[®]
Jasper[®]
Cottage Green[®]
Pale Eucalypt[®]

Dover White™
Basalt™
Ironstone®
Woodland Grey®

1200mm Wide Stock Coil - .55mm Premium Colorbond Range*

Ultra	Metallic	Matt	Others
Surfmist [®]	Aries®	Surfmist [®]	Cattai Green
Dune [®]	Astro [®]	Basalt™	Thredbo White
Windspray®	Celestian®	Bluegum®	
Monument®	Rhea®	Monument®	Coolmax Whitehaven
Woodland Grey®	Galactic®	Dune®	
Wallaby™	Cosmic [®]	Shale Grey™	
Deep Ocean®			
Shale Grey™			

^{*} Stock is limited for these ranges - Lead times are generally 3 - 5 weeks for extra supply

1200mm Wide Stock Coil - 1mm and 1.2mm Colorbond Range

Surfmist®

1200mm Wide Stock Coil - Zincalume® and Galvabond®

Zincalume®

Galvabond®

 .55mm
 .8mm
 1mm

 1.2mm
 1.6mm

 1mm
 1.2mm

 2mm
 3.6 metre sheets

 3mm
 3.6 metre sheets

^{*} Advise Job needs and we will pre order and hold in stock

Deliveries

- # We have 4 vehicles on the road each day
- # We cover from The Tweed to Sunshine Coast and out to Ipswich Daily
- # We can arrange delivery to regional areas on request
- # Deliveries start from 5:30am and are complete most days by 1:30pm

Your Delivery Rates

Location		Location	
Brisbane	\$60.00	Gold Coast	\$60.00
North		South	
Caboolture	\$60.00	Tweed Heads	\$90.00
Kilcoy	\$175.00	Murwillumbah	\$150.00
Kingaroy	\$350.00	Byron Bay	\$200.00
Maroochydore	\$100.00	Ballina	\$250.00
Noosa	\$150.00	Lismore	\$250.00
Gympie	\$250.00	Grafton	\$550.00
Maryborough	\$400.00		
Hervey Bay	\$500.00		
Bundaberg	\$600.00	West	
		Ipswich	\$60.00
South West		Gatton	\$90.00
Beaudesert	\$100.00	Toowoomba	\$125.00
Warwick	\$250.00	Oakey	\$200.00
Stanthorpe	\$350.00		

Packaging Options

PLASTIC WRAPPED

Plastic Wrapped with foam sections between flashings

\$9 per lineal metre of pack



STILLAGES

Packed into Stillages - usually for long distance travel

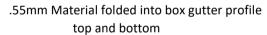
\$50 per lineal metre of stillage

Stillage packing involves

Plastic wrapped around stillage



Goods placed inside stillage with plastic corflute and tape for protection







Flashings

Order by 4:00 pm for Next Day Availability (Mon to Thurs) # Order by 2:00 pm for Next Day Availability (Friday)

Up to 8 Metre Lengths

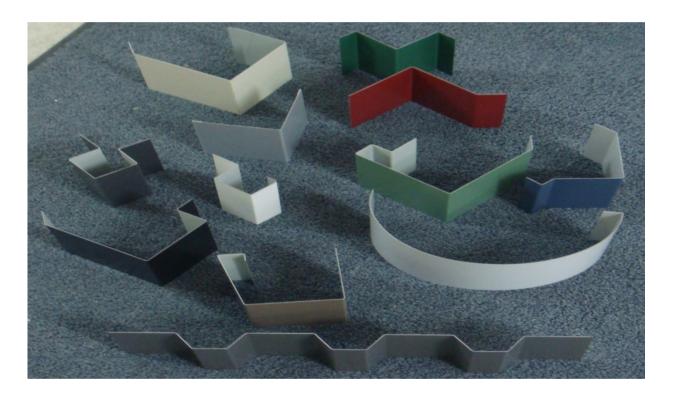
.55mm up to 1.6mm Thick

Up to 3.6 Metre Lengths for Heavy Gauge Materials

Heavy gauge not available for next day delivery

2mm and Up

Ability to fold any profile required on your Job



Preferred ordering method is via email with PDF attachment:

orders@commercialsheetmetal.com.au

1 Metre Minimum Charge for all FlashingsSquash Fold is charged as 2 foldsNo Additional Charge for Taper Flashings





COLORBOND® XRW prepainted steel

AM100 G300S steel with Activate® technology

.55mm COLORBOND STANDARD RANGE									
				BENDS					
GIRTH	FLAT	1	2	3	4	5	6	7	8
up to 100mm	5.56	6.46	7.35	8.25	9.14	10.04	10.94	11.83	12.73
101 to 150mm	7.15	8.05	8.95	9.84	10.74	11.63	12.53	13.43	14.32
151 to 200mm	8.75	9.64	10.54	11.44	12.33	13.23	14.12	15.02	15.92
201 to 240mm	10.02	10.92	11.82	12.71	13.61	14.50	15.40	16.30	17.19
241 to 300mm	11.94	12.83	13.73	14.63	15.52	16.42	17.31	18.21	19.11
301 to 400mm	15.13	16.02	16.92	17.81	18.71	19.61	20.50	21.40	22.29
401 to 500mm	19.59	20.49	21.38	22.28	23.17	24.07	24.97	25.86	26.76
501 to 600mm	20.59	21.49	22.38	23.28	24.18	25.07	25.97	26.86	27.76
601 to 800mm	29.16	30.05	30.95	31.85	32.74	33.64	34.53	35.43	36.33
801 to 1000mm	36.13	37.03	37.92	38.82	39.71	40.61	41.51	42.40	43.30
1001 to 1200mm	39.28	40.18	41.07	41.97	42.87	43.76	44.66	45.55	46.45

COLOURS WE STOCK - BLUESCOPE STANDARD RANGE

Dover White	Paperbark®
Ironstone [®]	Shale Grey™
Jasper [®]	Surfmist [®]
Manor Red®	Wallaby™
Monument [®]	Woodland Grey®
Night Sky®	Windspray [®]
Pale Eucalypt®	Southerley
Gully™	
	Ironstone® Jasper® Manor Red® Monument® Night Sky® Pale Eucalypt®

COLOURS WE NO LONGER STOCK - Available on Request

These are subject to large Minimum Order Quantities and 8 week lead time

Bushland [®]	Loft [®]	Terrain [®]
Cove™	Mangrove [®]	Wilderness [®]
Headland®	Sandbank [®]	



COLORBOND® prepainted Matt finish steel, specifically designed by BlueScope to provide a highly durable, wall cladding and roofing material with a soft and subtle look for general use.

AM100 G300S steel with Activate® technology

COLORBOND® steel Matt									
				BENDS					
GIRTH	FLAT	1	2	3	4	5	6	7	8
up to 100mm	6.94	7.84	8.74	9.63	10.53	11.42	12.32	13.22	14.11
101 to 200mm	11.05	11.95	12.84	13.74	14.63	15.53	16.43	17.32	18.22
201 to 300mm	15.16	16.05	16.95	17.85	18.74	19.64	20.53	21.43	22.33
301 to 400mm	19.26	20.16	21.06	21.95	22.85	23.74	24.64	25.54	26.43
401 to 600mm	27.48	28.37	29.27	30.17	31.06	31.96	32.85	33.75	34.65
601 to 900mm	45.96	46.85	47.75	48.65	49.54	50.44	51.33	52.23	53.13
901 to 1200mm	52.12	53.01	53.91	54.81	55.70	56.60	57.49	58.39	59.29

MATT RANGE - Refer to most recent Stock List for Availability

Surfmist®	Stocked	Dune [®]	Not Stocked
Monument®	Stocked	Shale Grey™	Not Stocked
Basalt™	Not Stocked	Bluegum®	Not Stocked



COLORBOND® Ultra prepainted steel, specifically designed by BlueScope combines long term durability and excellent corrosion resistance.

AM150 G300S steel with Activate® technology

.55mm COLORBOND ULTRA									
				BENDS					
GIRTH	FLAT	1	2	3	4	5	6	7	8
up to 100mm	7.49	8.39	9.28	10.18	11.07	11.97	12.87	13.76	14.66
101 to 200mm	12.14	13.04	13.93	14.83	15.73	16.62	17.52	18.41	19.31
201 to 300mm	16.79	17.69	18.59	19.48	20.38	21.27	22.17	23.07	23.96
301 to 400mm	21.45	22.34	23.24	24.13	25.03	25.93	26.82	27.72	28.61
401 to 600mm	30.75	31.65	32.54	33.44	34.33	35.23	36.13	37.02	37.92
601 to 900mm	51.68	52.58	53.48	54.37	55.27	56.16	57.06	57.96	58.85
901 to 1200mm	58.66	59.56	60.45	61.35	62.25	63.14	64.04	64.93	65.83

ULTRA RANGE - refer to most recent Stock List for Availability

Surfmist® Monument®	Stocked Stocked	## Any Colour can be N	Nade in Ultra - Minimum Order
Woodland Grey®	Stocked		x 5 week lead times apply ##
Windspray [®]	Stocked		
Dune [®]	Stocked		
Shale Grey™	Not Stocked	Wallaby™	Not Stocked



COLORBOND® Metallic prepainted steel has been designed by BlueScope to provide an aesthetically distinctive "metallic" effect.

AM100 G300S steel with Activate® technology

.55mm COLORBOND METALLIC										
				BENDS						
GIRTH	FLAT	1	2	3	4	5	6	7	8	
up to 100mm	8.72	9.62	10.51	11.41	12.30	13.20	14.10	14.99	15.89	
101 to 200mm	14.60	15.50	16.39	17.29	18.19	19.08	19.98	20.87	21.77	
201 to 300mm	20.48	21.38	22.28	23.17	24.07	24.96	25.86	26.76	27.65	
301 to 400mm	26.37	27.26	28.16	29.05	29.95	30.85	31.74	32.64	33.53	
401 to 600mm	38.13	39.03	39.92	40.82	41.71	42.61	43.51	44.40	45.30	
601 to 900mm	64.60	65.49	66.39	67.29	68.18	69.08	69.97	70.87	71.77	
901 to 1200mm	73.42	74.32	75.21	76.11	77.00	77.90	78.80	79.69	80.59	

METALLIC RANGE - None held as stock - Only for Jobs

Aries™	Astro™	Celestian™	
Cosmic™	Galactic™	Rhea™	

These are subject to Minimum Order Quantities and 6 week lead time





		1m	ım COLO	ORBONI	SURFN	ЛIST			
				BENDS					
GIRTH	FLAT	1	2	3	4	5	6	7	8
up to 100mm	10.70	12.19	13.68	15.18	16.67	18.16	19.66	21.15	22.64
101 to 200mm	16.66	18.16	19.65	21.14	22.64	24.13	25.62	27.12	28.61
201 to 300mm	22.63	24.12	25.62	27.11	28.60	30.10	31.59	33.08	34.58
301 to 400mm	28.60	30.09	31.59	33.08	34.57	36.07	37.56	39.05	40.55
401 to 600mm	40.53	42.03	43.52	45.01	46.51	48.00	49.49	50.99	52.48
601 to 900mm	67.39	68.88	70.37	71.87	73.36	74.85	76.35	77.84	79.33
901 to 1200mm	76.34	77.83	79.33	80.82	82.31	83.81	85.30	86.79	88.29

15mm Required for squash fold on 1mm thick material

		1.2	mm COL	ORBON	D SURF	MIST			
				BENDS					
GIRTH	FLAT	1	2	3	4	5	6	7	8
up to 100mm	12.70	14.49	16.28	18.07	19.86	21.66	23.45	25.24	27.03
101 to 200mm	19.72	21.51	23.30	25.09	26.88	28.68	30.47	32.26	34.05
201 to 300mm	26.74	28.53	30.32	32.11	33.90	35.70	37.49	39.28	41.07
301 to 400mm	33.76	35.55	37.34	39.13	40.93	42.72	44.51	46.30	48.09
401 to 600mm	47.80	49.59	51.38	53.17	54.97	56.76	58.55	60.34	62.13
601 to 900mm	79.39	81.18	82.97	84.77	86.56	88.35	90.14	91.93	93.73
901 to 1200mm	89.92	91.71	93.51	95.30	97.09	98.88	100.67	102.47	104.26

20mm Required for squash fold on 1.2mm thick material





ZINCALUME® G300 steel with Activate® technology is a hot- dipped aluminium / zinc / magnesium alloy coated structural steel with a regular spangle surface, a guaranteed minimum yield strength of 300MPa with good ductility.

	.55mm ZINCALUME G300 AM 125										
	BENDS										
GIRTH	FLAT	1	2	3	4	5	6	7	8		
up to 100mm	4.90	5.79	6.69	7.59	8.48	9.38	10.27	11.17	12.07		
101 to 150mm	6.16	7.06	7.95	8.85	9.75	10.64	11.54	12.43	13.33		
151 to 200mm	7.43	8.32	9.22	10.11	11.01	11.91	12.80	13.70	14.59		
201 to 240mm	8.44	9.33	10.23	11.13	12.02	12.92	13.81	14.71	15.61		
241 to 300mm	9.95	10.85	11.75	12.64	13.54	14.43	15.33	16.23	17.12		
301 to 400mm	12.00	12.90	13.79	14.69	15.58	16.48	17.38	18.27	19.17		
401 to 500mm	16.02	16.92	17.81	18.71	19.60	20.50	21.40	22.29	23.19		
501 to 600mm	16.82	17.71	18.61	19.50	20.40	21.30	22.19	23.09	23.98		
601 to 800mm	23.60	24.50	25.40	26.29	27.19	28.08	28.98	29.88	30.77		
801 to 1000mm	28.62	29.52	30.41	31.31	32.20	33.10	34.00	34.89	35.79		
1001 to 1200mm	31.73	32.62	33.52	34.41	35.31	36.21	37.10	38.00	38.89		

		.8m	m ZINCA	ALUME (G300 AN	/I 125			
				BENDS					
GIRTH	FLAT	1	2	3	4	5	6	7	8
up to 100mm	7.15	8.35	9.54	10.74	11.93	13.13	14.32	15.52	16.71
101 to 200mm	10.52	11.72	12.91	14.11	15.30	16.50	17.69	18.89	20.08
201 to 300mm	13.89	15.09	16.28	17.48	18.67	19.87	21.06	22.26	23.45
301 to 400mm	17.26	18.46	19.65	20.85	22.04	23.24	24.43	25.63	26.82
401 to 600mm	24.01	25.20	26.39	27.59	28.78	29.98	31.17	32.37	33.56
601 to 900mm	37.15	38.34	39.54	40.73	41.93	43.12	44.32	45.51	46.71
901 to 1200mm	44.23	45.42	46.62	47.81	49.01	50.20	51.40	52.59	53.78





ZINCALUME® G300 steel with Activate® technology is a hot- dipped aluminium / zinc / magnesium alloy coated structural steel with a regular spangle surface, a guaranteed minimum yield strength of 300MPa with good ductility.

	1mm ZINCALUME G300 AM 125									
	BENDS									
GIRTH	FLAT	1	2	3	4	5	6	7	8	
up to 100mm	8.94	10.44	11.93	13.42	14.92	16.41	17.90	19.40	20.89	
101 to 200mm	13.15	14.65	16.14	17.63	19.13	20.62	22.11	23.61	25.10	
201 to 300mm	17.37	18.86	20.35	21.85	23.34	24.83	26.33	27.82	29.31	
301 to 400mm	21.58	23.07	24.57	26.06	27.55	29.05	30.54	32.03	33.53	
401 to 600mm	30.01	31.50	32.99	34.49	35.98	37.47	38.97	40.46	41.95	
601 to 900mm	48.97	50.46	51.95	53.45	54.94	56.43	57.93	59.42	60.91	
901 to 1200mm	55.28	56.78	58.27	59.76	61.26	62.75	64.24	65.74	67.23	

15mm Required for squash fold on 1mm thick material

	1.2mm ZINCALUME G300 AM 125										
	BENDS										
GIRTH	FLAT	1	2	3	4	5	6	7	8		
up to 100mm	10.73	12.52	14.31	16.11	17.90	19.69	21.48	23.27	25.07		
101 to 200mm	15.79	17.58	19.37	21.16	22.95	24.75	26.54	28.33	30.12		
201 to 300mm	20.84	22.63	24.43	26.22	28.01	29.80	31.59	33.39	35.18		
301 to 400mm	25.90	27.69	29.48	31.27	33.06	34.86	36.65	38.44	40.23		
401 to 600mm	36.01	37.80	39.59	41.38	43.18	44.97	46.76	48.55	50.34		
601 to 900mm	55.72	57.52	59.31	61.10	62.89	64.68	66.48	68.27	70.06		
901 to 1200mm	66.34	68.13	69.93	71.72	73.51	75.30	77.09	78.89	80.68		

20mm Required for squash fold on 1.2mm thick material



GALVABOND® steel **G2**

BlueScope Steel GALVABOND® steel range designed for commercial forming and deep drawing applications with optional improved surface quality.

			55mm G	ALVABO	ID G2 Z2	75				
	BENDS									
GIRTH	FLAT	1	2	3	4	5	6	7	8	
up to 100mm	5.51	6.41	7.30	8.20	9.09	9.99	10.89	11.78	12.68	
101 to 200mm	8.18	9.08	9.98	10.87	11.77	12.66	13.56	14.46	15.35	
201 to 300mm	10.86	11.75	12.65	13.55	14.44	15.34	16.23	17.13	18.03	
301 to 400mm	13.53	14.43	15.32	16.22	17.12	18.01	18.91	19.80	20.70	
401 to 600mm	18.88	19.78	20.67	21.57	22.46	23.36	24.26	25.15	26.05	
601 to 900mm	25.30	26.19	27.09	27.98	28.88	29.78	30.67	31.57	32.46	
901 to 1200mm	34.92	35.82	36.71	37.61	38.50	39.40	40.30	41.19	42.09	
1201 to 1500mm*	47.14	48.35	49.56	50.77	51.98	53.19	54.40	55.61	56.82	

	.8mm GALVABOND G2 Z275										
	BENDS										
GIRTH	FLAT	1	2	3	4	5	6	7	8		
up to 100mm	7.43	8.62	9.82	11.01	12.21	13.40	14.60	15.79	16.99		
101 to 200mm	11.07	12.27	13.46	14.66	15.85	17.05	18.24	19.44	20.63		
201 to 300mm	14.72	15.92	17.11	18.30	19.50	20.69	21.89	23.08	24.28		
301 to 400mm	18.37	19.56	20.76	21.95	23.15	24.34	25.53	26.73	27.92		
401 to 600mm	25.66	26.85	28.05	29.24	30.44	31.63	32.83	34.02	35.22		
601 to 900mm	34.41	35.60	36.80	37.99	39.19	40.38	41.58	42.77	43.97		
901 to 1200mm	47.53	48.73	49.92	51.12	52.31	53.51	54.70	55.90	57.09		
1201 to 1500mm*	64.17	65.78	67.40	69.01	70.62	72.23	73.85	75.46	77.07		

	1mm GALVABOND G2 Z275										
	BENDS										
GIRTH	FLAT	1	2	3	4	5	6	7	8		
up to 100mm	9.23	10.72	12.22	13.71	15.20	16.70	18.19	19.68	21.18		
101 to 200mm	13.73	15.22	16.72	18.21	19.70	21.20	22.69	24.18	25.68		
201 to 300mm	18.23	19.72	21.22	22.71	24.20	25.70	27.19	28.68	30.18		
301 to 400mm	22.73	24.22	25.72	27.21	28.70	30.20	31.69	33.18	34.68		
401 to 600mm	31.73	33.22	34.72	36.21	37.70	39.20	40.69	42.18	43.68		
601 to 900mm	42.53	44.02	45.52	47.01	48.50	50.00	51.49	52.98	54.48		
901 to 1200mm	58.73	60.22	61.72	63.21	64.70	66.20	67.69	69.18	70.68		
1201 to 1500mm*	79.28	81.30	83.32	85.33	87.35	89.36	91.38	93.40	95.41		

15mm Required for squash fold on 1mm thick material

^{* 1500}mm Sheet Generally Available in 2.4 metre and 3.0 metre lengths - Buy in on Request



GALVABOND® steel **G2**

BlueScope Steel GALVABOND® steel range designed for commercial forming and deep drawing applications with optional improved surface quality.

	1.2mm GALVABOND G2 Z275										
	BENDS										
GIRTH FLAT 1 2 3 4 5 6 7 8											
up to 100mm	11.17	12.96	14.75	16.54	18.34	20.13	21.92	23.71	25.50		
101 to 200mm	16.66	18.46	20.25	22.04	23.83	25.62	27.42	29.21	31.00		
201 to 300mm	22.16	23.95	25.74	27.53	29.33	31.12	32.91	34.70	36.49		
301 to 400mm	27.65	29.44	31.24	33.03	34.82	36.61	38.40	40.20	41.99		
401 to 600mm	38.64	40.43	42.22	44.02	45.81	47.60	49.39	51.18	52.98		
601 to 900mm	51.83	53.62	55.41	57.20	58.99	60.79	62.58	64.37	66.16		
901 to 1200mm	71.60	73.40	75.19	76.98	78.77	80.56	82.36	84.15	85.94		
1201 to 1500mm*	96.67	99.09	101.51	103.92	106.34	108.76	111.18	113.60	116.02		

20mm Required for squash fold on 1.2mm thick material

^{* 1500}mm Sheet Generally Available in 2.4 metre and 3.0 metre lengths - Buy in on Request

	1.6mm GALVABOND G2 Z275									
	BENDS									
GIRTH	FLAT	1	2	3	4	5	6	7	8	
up to 100mm	14.51	16.90	19.29	21.68	24.07	26.46	28.85	31.24	33.63	
101 to 200mm	21.46	23.85	26.24	28.63	31.02	33.41	35.80	38.19	40.58	
201 to 300mm	28.41	30.80	33.19	35.58	37.97	40.36	42.75	45.14	47.53	
301 to 400mm	35.36	37.75	40.14	42.53	44.92	47.31	49.70	52.09	54.48	
401 to 600mm	49.26	51.65	54.04	56.43	58.81	61.20	63.59	65.98	68.37	
601 to 900mm	82.61	85.00	87.39	89.78	92.17	94.56	96.95	99.34	101.73	
901 to 1200mm	90.95	93.34	95.73	98.12	100.51	102.90	105.28	107.67	110.06	
1201 to 1500mm*	122.78	126.01	129.23	132.46	135.68	138.91	142.13	145.36	148.59	

Cannot Squash Fold 1.6mm thick material

1.6mm Galvabond Stocked in Coil x 1200 wide and Sheet - 1200 x 3600

^{* 1500}mm Sheet Generally Available in 2.4 metre and 3.0 metre lengths - Buy in on Request



GALVABOND® steel **G2**

BlueScope Steel GALVABOND® steel range designed for commercial forming and deep drawing applications with optional improved surface quality.

		2	mm GAI	VABON	D G2 Z2	275			
				BENDS					
GIRTH	FLAT	1	2	3	4	5	6	7	8
up to 100mm	18.72	21.71	24.70	27.68	30.67	33.66	36.64	39.63	42.62
101 to 200mm	27.99	30.97	33.96	36.95	39.93	42.92	45.91	48.89	51.88
201 to 300mm	37.25	40.24	43.23	46.21	49.20	52.19	55.17	58.16	61.15
301 to 400mm	46.52	49.50	52.49	55.48	58.46	61.45	64.44	67.42	70.41
401 to 600mm	65.05	68.03	71.02	74.01	76.99	79.98	82.97	85.95	88.94
601 to 900mm	109.52	112.50	115.49	118.48	121.46	124.45	127.44	130.42	133.41
901 to 1200mm	120.63	123.62	126.61	129.59	132.58	135.57	138.55	141.54	144.53

2mm GALVABOND STOCKED IN 1200mm x 3600mm SHEETS

Cannot Squash Fold 2mm thick material

	3mm GALVABOND G2 Z275											
	BENDS											
GIRTH	FLAT	1	2	3	4	5	6	7	8			
up to 100mm	27.69	32.17	36.65	41.13	45.61	50.09	54.57	59.05	63.53			
101 to 200mm	41.19	45.67	50.15	54.63	59.11	63.59	68.07	72.55	77.03			
201 to 300mm	54.69	59.17	63.65	68.13	72.61	77.09	81.57	86.05	90.53			
301 to 400mm	68.19	72.67	77.15	81.63	86.11	90.59	95.07	99.55	104.03			
401 to 600mm	95.19	99.67	104.15	108.63	113.11	117.59	122.07	126.55	131.03			
601 to 900mm	159.99	164.47	168.95	173.43	177.91	182.39	186.87	191.35	195.83			
901 to 1200mm	176.19	180.67	185.15	189.63	194.11	198.59	203.07	207.55	212.03			

3mm GALVABOND STOCKED IN 1200mm x 3600mm SHEETS

Cannot Squash Fold 3mm thick material

FLAT STRAP UP TO 50mm WIDE												
	.55mm .8mm 1mm 1.2mm 1.5mm 2mm 3mm											
ZINCALUME	4.94	5.34	6.67	8.01	Х	Х	Х					
COLORBOND	5.25	Х	7.51	8.94	Х	Х	Х					
GALVABOND	5.01	5.47	6.81	8.22	8.91	11.88	15.76					
304 STAINLESS	7.44	Х	Х	13.93	16.50	21.63	31.47					
316 STAINLESS 8.36 X X 16.02 19.06 24.97 36												
ALUMINIUM X X 7.17 X X X X												

Extra Bends - Flashings

For Each additional Bend after 8 bends

Material Thickness	Per Bend & Per Metre
.55mm	0.90
.8mm	1.19
1.0mm	1.49
1.2mm	1.79
1.6mm	2.39
2.0mm	2.99
3.0mm	4.48

Stainless Steel

STOCK MATERIAL on Coil 1200 Wide - .55mm

304 2b

316 2b

STOCK MATERIAL on Coil 1200 Wide - 1.2mm

304 No 4

316 No 4

STOCK MATERIAL on Coil 1200 Wide - 1.5mm

304 No 4

316 No 4

Aluminium

STOCK MATERIAL on Coil 1200 Wide - 1mm

5005 grade Mill finish

Stainless Steel - Stock Flashing Feed

	.55mm 304 2b GRADE STAINLESS STEEL											
BENDS												
GIRTH	FLAT	1	2	3	4	5	6	7	8			
up to 100mm	10.62	11.51	12.41	13.30	14.20	15.10	15.99	16.89	17.78			
101 to 200mm	18.39	19.29	20.18	21.08	21.98	22.87	23.77	24.66	25.56			
201 to 300mm	26.17	27.07	27.96	28.86	29.75	30.65	31.55	32.44	33.34			
301 to 400mm	33.95	34.84	35.74	36.64	37.53	38.43	39.32	40.22	41.12			
401 to 600mm	49.50	50.40	51.30	52.19	53.09	53.98	54.88	55.78	56.67			
601 to 900mm	79.84	80.73	81.63	82.53	83.42	84.32	85.21	86.11	87.01			
901 to 1200mm	96.17	97.07	97.96	98.86	99.75	100.65	101.55	102.44	103.34			

	.55mm 316 2b GRADE STAINLESS STEEL											
BENDS												
GIRTH	FLAT	1	2	3	4	5	6	7	8			
up to 100mm	12.56	13.46	14.35	15.25	16.14	17.04	17.94	18.83	19.73			
101 to 200mm	22.28	23.18	24.07	24.97	25.87	26.76	27.66	28.55	29.45			
201 to 300mm	32.00	32.90	33.80	34.69	35.59	36.48	37.38	38.28	39.17			
301 to 400mm	41.73	42.62	43.52	44.41	45.31	46.21	47.10	48.00	48.89			
401 to 600mm	61.17	62.07	62.96	63.86	64.75	65.65	66.55	67.44	68.34			
601 to 900mm	105.50	106.40	107.30	108.19	109.09	109.98	110.88	111.78	112.67			
901 to 1200mm	119.50	120.40	121.30	122.19	123.09	123.98	124.88	125.78	126.67			

	1.2mm 304 GRADE STAINLESS STEEL											
BENDS												
GIRTH	FLAT	1	2	3	4	5	6	7	8			
up to 100mm	23.17	24.97	26.76	28.55	30.34	32.13	33.93	35.72	37.51			
101 to 200mm	40.67	42.47	44.26	46.05	47.84	49.63	51.43	53.22	55.01			
201 to 300mm	58.17	59.97	61.76	63.55	65.34	67.13	68.93	70.72	72.51			
301 to 400mm	75.67	77.47	79.26	81.05	82.84	84.63	86.43	88.22	90.01			
401 to 600mm	110.67	112.47	114.26	116.05	117.84	119.63	121.43	123.22	125.01			
601 to 900mm	184.17	185.97	187.76	189.55	191.34	193.13	194.93	196.72	198.51			
901 to 1200mm	205.67	207.47	209.26	211.05	212.84	214.63	216.43	218.22	220.01			

	1.2mm 316 GRADE STAINLESS STEEL										
BENDS											
GIRTH	FLAT	1	2	3	4	5	6	7	8		
up to 100mm	27.55	29.34	31.13	32.93	34.72	36.51	38.30	40.09	41.89		
101 to 200mm	49.42	51.22	53.01	54.80	56.59	58.38	60.18	61.97	63.76		
201 to 300mm	71.30	73.09	74.88	76.68	78.47	80.26	82.05	83.84	85.64		
301 to 400mm	93.17	94.97	96.76	98.55	100.34	102.13	103.93	105.72	107.51		
401 to 600mm	136.92	138.72	140.51	142.30	144.09	145.88	147.68	149.47	151.26		
601 to 900mm	224.42	226.22	228.01	229.80	231.59	233.38	235.18	236.97	238.76		
901 to 1200mm	255.67	257.47	259.26	261.05	262.84	264.63	266.43	268.22	270.01		

Stainless Steel - Stock Flashing Feed

	1.5mm 304 GRADE STAINLESS STEEL											
BENDS												
GIRTH	FLAT	1	2	3	4	5	6	7	8			
up to 100mm	28.11	30.35	32.59	34.83	37.07	39.31	41.55	43.79	46.03			
101 to 200mm	50.99	53.23	55.47	57.71	59.95	62.19	64.43	66.67	68.91			
201 to 300mm	73.88	76.12	78.36	80.60	82.84	85.08	87.32	89.56	91.80			
301 to 400mm	96.76	99.00	101.24	103.48	105.72	107.96	110.20	112.44	114.68			
401 to 600mm	142.53	144.77	147.01	149.25	151.49	153.73	155.97	158.21	160.45			
601 to 900mm	245.51	247.75	249.99	252.23	254.47	256.71	258.95	261.19	263.43			
901 to 1200mm	266.76	269.00	271.24	273.48	275.72	277.96	280.20	282.44	284.68			
1201 to 1500mm*	360.13	363.15	366.18	369.20	372.23	375.25	378.27	381.30	384.32			

^{* 1500}mm Sheet Generally Available in 2.4 metre and 3.0 metre lengths - Buy in on Request

	1.5mm 316 GRADE STAINLESS STEEL											
BENDS												
GIRTH FLAT 1 2 3 4 5 6 7 8												
up to 100mm	33.49	35.73	37.97	40.21	42.45	44.69	46.93	49.17	51.41			
101 to 200mm	61.76	64.00	66.24	68.48	70.72	72.96	75.20	77.44	79.68			
201 to 300mm	90.03	92.27	94.51	96.75	98.99	101.23	103.47	105.71	107.95			
301 to 400mm	118.30	120.54	122.78	125.02	127.26	129.50	131.74	133.98	136.22			
401 to 600mm	174.84	177.08	179.32	181.56	183.80	186.04	188.28	190.52	192.76			
601 to 900mm	303.75	305.99	308.23	310.47	312.71	314.95	317.19	319.43	321.67			
901 to 1200mm	344.45	346.69	348.93	351.17	353.41	355.65	357.89	360.13	362.37			
1201 to 1500mm*	465.01	468.04	471.06	474.09	477.11	480.13	483.16	486.18	489.21			

^{* 1500}mm Sheet Generally Available in 2.4 metre and 3.0 metre lengths - Buy in on Request

GST Exclusive #1 metre minumum charge per flashing # Squash Fold is N/A # Valid from February 2025

Cannot Squash Fold 1.6mm thick material

Stainless Steel - Heavy Guage on Sheet

STAINLESS STEEL IN SHEET FORM - Usually 2.4, 3.0 or 3.6 Metre - NOT STOCK

	2mm 304 GRADE STAINLESS STEEL											
BENDS												
GIRTH FLAT 1 2 3 4 5 6 7 8												
up to 200mm	75.88	78.86	81.85	84.84	87.82	90.81	93.80	96.78	99.77			
201 to 400mm	123.48	126.46	129.45	132.44	135.42	138.41	141.40	144.38	147.37			
401 to 600mm	182.98	185.96	188.95	191.94	194.92	197.91	200.90	203.88	206.87			
601 to 900mm	316.85	319.84	322.83	325.81	328.80	331.79	334.77	337.76	340.75			
901 to 1200mm	361.48	364.46	367.45	370.44	373.42	376.41	379.40	382.38	385.37			
1201 to 1500mm*	487.99	492.03	496.06	500.09	504.12	508.15	512.19	516.22	520.25			

^{* 1500}mm Sheet Generally Available in 2.4 metre and 3.0 metre lengths - Buy in on Request

	2mm 316 GRADE STAINLESS STEEL											
	BENDS											
GIRTH	FLAT	1	2	3	4	5	6	7	8			
up to 200mm	77.98	80.96	83.95	86.94	89.92	92.91	95.90	98.88	101.87			
201 to 400mm	151.48	154.46	157.45	160.44	163.42	166.41	169.40	172.38	175.37			
401 to 600mm	224.98	227.96	230.95	233.94	236.92	239.91	242.90	245.88	248.87			
601 to 900mm	401.38	404.36	407.35	410.34	413.32	416.31	419.30	422.28	425.27			
901 to 1200mm	445.48	448.46	451.45	454.44	457.42	460.41	463.40	466.38	469.37			
1201 to 1500mm*	601.39	605.43	609.46	613.49	617.52	621.55	625.59	629.62	633.65			

^{* 1500}mm Sheet Generally Available in 2.4 metre and 3.0 metre lengths - Buy in on Request

GST Exclusive #1 metre minumum charge per flashing # Squash Fold is N/A # Valid from February 2025

Cannot Squash Fold 2mm thick material

Stainless Steel - Heavy Guage on Sheet

STAINLESS STEEL IN SHEET FORM - Usually 2.4, 3.0 or 3.6 Metre - NOT STOCK

	3mm 304 GRADE STAINLESS STEEL											
	BENDS											
GIRTH	FLAT	1	2	3	4	5	6	7	8			
up to 200mm	95.95	100.43	104.91	109.39	113.87	118.35	122.83	127.31	131.79			
201 to 400mm	188.92	193.40	197.88	202.36	206.84	211.32	215.80	220.28	224.76			
401 to 600mm	281.89	286.37	290.85	295.33	299.81	304.29	308.77	313.25	317.73			
601 to 900mm	491.07	495.55	500.03	504.51	508.99	513.47	517.95	522.43	526.91			
901 to 1200mm	560.80	565.28	569.76	574.24	578.72	583.20	587.68	592.16	596.64			
1201 to 1500mm*	757.08	763.12	769.17	775.22	781.27	787.32	793.36	799.41	805.46			

^{* 1500}mm Sheet Generally Available in 2.4 metre and 3.0 metre lengths - Buy in on Request

	3mm 316 GRADE STAINLESS STEEL								
				BENDS					
GIRTH	FLAT	1	2	3	4	5	6	7	8
up to 200mm	117.83	122.31	126.79	131.27	135.75	140.23	144.71	149.19	153.67
201 to 400mm	232.67	237.15	241.63	246.11	250.59	255.07	259.55	264.03	268.51
401 to 600mm	347.52	352.00	356.48	360.96	365.44	369.92	374.40	378.88	383.36
601 to 900mm	623.14	627.62	632.10	636.58	641.06	645.54	650.02	654.50	658.98
901 to 1200mm	692.05	696.53	701.01	705.49	709.97	714.45	718.93	723.41	727.89
1201 to 1500mm*	934.26	940.31	946.36	952.41	958.45	964.50	970.55	976.60	982.65

^{* 1500}mm Sheet Generally Available in 2.4 metre and 3.0 metre lengths - Buy in on Request

GST Exclusive #1 metre minumum charge per flashing # Squash Fold is N/A # Valid from February 2025

Cannot Squash Fold 3mm thick material

1mm AL	UMINIUN	M MILL FI	NISH 500	5 GRADI	- STOCK	ED ON 1	200mm \	WIDE COI	L
				BENDS					
GIRTH	FLAT	1	2	3	4	5	6	7	8
up to 100mm	9.98	11.47	12.97	14.46	15.95	17.45	18.94	20.43	21.93
101 to 200mm	15.23	16.72	18.22	19.71	21.20	22.70	24.19	25.68	27.18
201 to 300mm	20.48	21.97	23.47	24.96	26.45	27.95	29.44	30.93	32.43
301 to 400mm	25.73	27.22	28.72	30.21	31.70	33.20	34.69	36.18	37.68
401 to 600mm	36.23	37.72	39.22	40.71	42.20	43.70	45.19	46.68	48.18
601 to 900mm	59.85	61.35	62.84	64.33	65.83	67.32	68.81	70.31	71.80
901 to 1200mm	67.73	69.22	70.72	72.21	73.70	75.20	76.69	78.18	79.68

ALUMINIUM IN SHEET FORM - Usually 2.4, 3.0 or 3.6 Metre - NOT STOCKED

	1.6mm /	LUMINI	UM MILL	FINISH 5	005 GRA	DF - SHFI	FT BUY IN	J	
	BENDS								
GIRTH	FLAT	1	2	3	4	5	6	7	8
up to 200mm	24.37	26.76	29.14	31.53	33.92	36.31	38.70	41.09	43.48
201 to 400mm	41.17	43.56	45.94	48.33	50.72	53.11	55.50	57.89	60.28
401 to 600mm	57.97	60.36	62.74	65.13	67.52	69.91	72.30	74.69	77.08
601 to 900mm	95.77	98.16	100.54	102.93	105.32	107.71	110.10	112.49	114.88
901 to 1200mm	1200mm 108.37 110.76 113.14 115.53 117.92 120.31 122.70 125.09 127.4							127.48	
1201 to 1500mm	146.29	149.52	152.75	155.97	159.20	162.42	165.65	168.87	172.10

	2mm A	<mark>LUMINIU</mark>	M MILL I	FINISH 50	05 GRAD	E - SHEE	T BUY IN		
BENDS									
GIRTH	FLAT	1	2	3	4	5	6	7	8
up to 200mm	30.46	33.44	36.43	39.42	42.40	45.39	48.38	51.36	54.35
201 to 400mm	51.46	54.44	57.43	60.42	63.40	66.39	69.38	72.36	75.35
401 to 600mm	72.46	75.44	78.43	81.42	84.40	87.39	90.38	93.36	96.35
601 to 900mm	119.71	122.69	125.68	128.67	131.65	134.64	137.63	140.61	143.60
901 to 1200mm	0mm 135.46 138.44 141.43 144.42 147.40 150.39 153.38 156.36 159.3							159.35	
1201 to 1500mm	182.87	186.90	190.93	194.96	199.00	203.03	207.06	211.09	215.12

	3mm A	LUMINIU	M MILL	FINISH 50	005 GRAD	DE - SHEE	T BUY IN		
	BENDS								
GIRTH	FLAT	1	2	3	4	5	6	7	8
up to 200mm	45.69	50.17	54.65	59.13	63.61	68.09	72.57	77.05	81.53
201 to 400mm	77.19	81.67	86.15	90.63	95.11	99.59	104.07	108.55	113.03
401 to 600mm	108.69	113.17	117.65	122.13	126.61	131.09	135.57	140.05	144.53
601 to 900mm	179.56	184.04	188.52	193.00	197.48	201.96	206.44	210.92	215.40
901 to 1200mm	203.19	207.67	212.15	216.63	221.11	225.59	230.07	234.55	239.03
1201 to 1500mm	274.30	280.35	286.40	292.45	298.49	304.54	310.59	316.64	322.69

[#] GST Exclusive #1 metre minumum charge per flashing # Squash Fold 1mm Only # Valid from February 2025

Commercial Gutter Range

6 Metre Smooth Rolled Range

Half Round Gutter

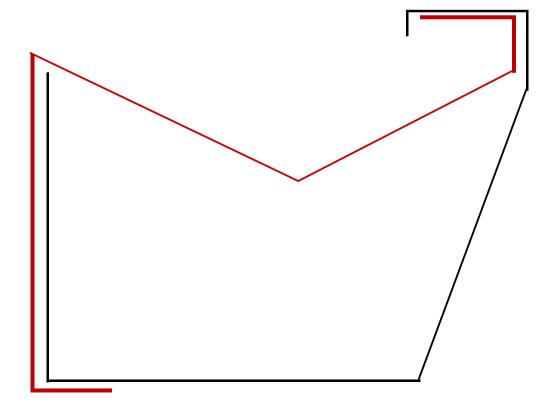
OG Style Gutter (Recommended 4 metre maximum)

Quad Style Gutter

8 Metre Folded Range

High Front Slotted

Low Front Unslotted



Gutter Range - General Lead Time Guide

Item	Next Day Availability	48 Hour Availibilty	Other (Working Days)
Half Round Gutter	On Request	✓	
Powder Coated Brackets	X	Х	5 - 6 days
Stop Ends	On Request	✓	
Drops	On Request	✓	
OG Style Gutter	X	X	3 days
Concealed Brackets	Х	Х	3 days
Stop Ends	Х	Х	3 days
High Front Slotted Eaves Gutter	X	√	
Concealed Brackets	Х	✓	
Stop Ends	Х	✓	
Powder Coated External Bracket	Х	Х	7 days
Low Front Unslotted Eaves Gutter	Х	√	
Concealed Brackets	X	✓	
Stop Ends	X	✓	
Powder Coated external Brackets	X	X	7 days
Quad Style Gutter	X	√	
Stop Ends	X	✓	
Powder Coated external Brackets	X	X	7 days
## Next Day Availabi	lity - May Be Possible i	f Order Placed prio	r to 10am ##
	Page	24	

Gutter Range - Quick Info Guide

		.55 Std Colorbond -	Powder Coated	
Half Round Gutter	Capacity (mm²)	per lineal metre	Bracket to Suit	
		per inicar incare	Didence to sair	
150mm	7 300	\$19.38	\$25.30	3mm Aluminium
175mm	10 500	\$23.23	\$28.00	3mm Aluminium
200mm	13 700	\$24.16	\$30.87	3mm Aluminium
225mm	17 600	\$26.96	\$35.54	3mm Aluminium
250mm	22 000	\$31.33	\$38.84	3mm Aluminium
300mm	32 300	\$35.02	\$45.30	3mm Aluminium
350mm	44 600	\$38.71	\$63.34	3mm Aluminium
400mm	58 800	\$49.73	\$81.40	4mm Aluminium
450mm	75 000	\$58.93	\$94.49	4mm Aluminium
High Front Slotted Eaves Gutter	Capacity (mm²)	.55 Std Colorbond -	Concealed	
		per lineal metre	Bracket to Suit	
400 girth	10 500	\$23.50	\$10.41	3mm Galvabond
600 girth	27 500	\$28.97	\$10.41	3mm Galvabond
800 girth	42 500	\$37.53	\$19.55	
1000 girth	65 000	\$44.51	\$25.94	4mm Duragal 5mm Duragal
1200 girth	03 000	\$47.66	\$37.20	6mm Duragal
* Pricing applies to the Standard Eave	es Gutter Sizes			
Low Front Unslotted Eaves Gutter	Capacity (mm²)	.55 Std Colorbond - per lineal metre	Concealed Bracket to Suit	
400 girth	12 000	\$20.50	\$10.41	3mm Galvabond
600 girth	35 000	\$25.07	\$16.04	4mm Duragal
800 girth	60 000	\$33.64	\$22.18	5mm Duragal
1000 girth	70 000	\$40.61	\$31.00	6mm Duragal
1200 girth		\$43.76	\$37.20	6mm Duragal
* Pricing applies to the Standard Eave	es Gutter Sizes			
OG Style - slotted	Capacity (mm²)	.55 Std Colorbond -	Concealed	
Od Style - slotted	Capacity (IIIII)	per lineal metre	Bracket to Suit	
450 girth	12 000	\$34.33	\$10.41	3mm Galvabond
600 girth	22 550	\$38.02	\$11.70	3mm Galvabond
OG Style - unslotted	Capacity (mm²)	.55 Std Colorbond -	Concealed	
O Style - ulislotteu	Capacity (IIIIII)	per lineal metre	Bracket to Suit	
450 girth	16 500	\$31.33	\$10.41	3mm Galvabond
600 girth	28 700	\$35.02	\$11.70	3mm Galvabond
			·	

Half Round Gutters

Smooth Rolled Up to 6 metres length

Bead is 12mm Higher than Back of Gutter

Rolled Bead Front as Standard



Gutter Capacity		Dimensions (mm)				
Gutter Diam	Effective Cross-Sectional Area (mm²)	Front Height to Bead	Depth of Gutter	Height at Back of Gutter		
150	7 300	87	75	75		
175	10 500	101	89	89		
200	13 700	112	100	100		
225	17 600	124	112	112		
250	22 000	137	125	125		
300	32 300	162	150	150		
350	44 600	187	175	175		
400	58 800	212	200	200		
450	75 000	237	225	225		

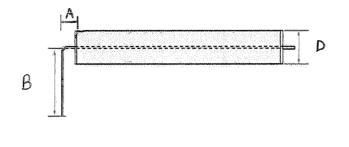


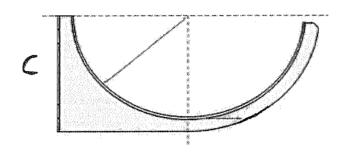
Aluminium Powder Coated Laser Cut Brackets

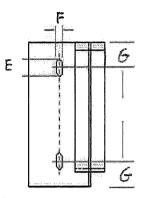
Standard Lead time is 7 Working Days*

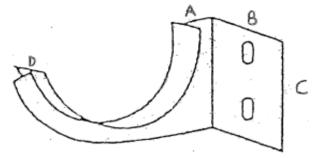
* Refer to Current Stock on hand / Otherwise 12 Working Days

Half Round Brackets - Information









Α	Wall Stand Off
В	Width of Back Plate
С	Height of Back Plate

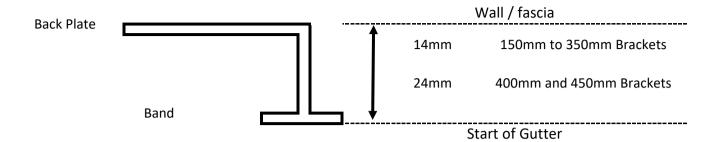
D Band Width
E / F Slot Size
G Slot Centre

		Bracket Dimensions (mm)					
Gutter Diam	Gutter Depth	Α	В	С	D	E/F	G
150mm	75mm	14	80	95	25	20 x 8	30
175mm	88mm	14	80	107	40	20 x 8	30
200mm	100mm	14	80	120	40	20 x 8	30
225mm	113mm	14	80	133	40	20 x 8	30
250mm	125mm	14	80	145	40	20 x 8	30
300mm	150mm	14	80	170	40	20 x 8	30
350mm	175mm	14	80	200	40	20 x 8	40
400mm	200mm	24	100	228	40	25 x 12	40
450mm	225mm	24	100	253	40	25 x 12	40

		Bracket T	hickness
Gutter Diam	Aluminium	Stainless Steel	Galvabond
150mm	3mm	2mm	2mm
175mm	3mm	2mm	2mm
200mm	3mm	2mm	2mm
225mm	3mm	2mm	2mm
250mm	3mm	2mm	2mm
300mm	3mm	2mm	2mm
350mm	3mm	2mm	2mm
400mm	4mm	3mm	3mm
450mm	4mm	3mm	3mm

Half Round Brackets - Information

Stand Off From Wall - Top View of Bracket



Standard Bracket Lead Times - Working Days

Gutter Diam	Aluminium	Stainless Steel	Galvabond
150mm	7	7	12
175mm	7	12	12
200mm	7	7	12
225mm	7	12	12
250mm	7	7	12
300mm	7	7	12
350mm	7	12	12
400mm	7	12	12
450mm	7	12	12

Standard Bracket Parts we Usually Stock

Gutter Diam	Aluminium (Powder Coated)	Stainless Steel (2b mill finish)	Galvabond (plain)		
150mm	500 +	100	Nil		
175mm	500 +	100	Nil		
200mm	500 +	100	Nil		
225mm	500 +	100	Nil		
250mm	500 +	100	Nil		
300mm	500 +	100	Nil		
350mm	500 +	100	Nil		
400mm	150	nil	Nil		
450mm	100	nil	Nil		

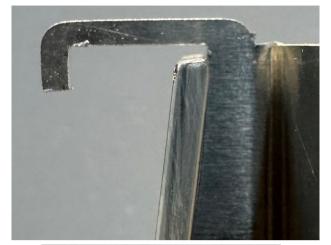
Non - Standard Bracket - Pitched Brackets

Lead time is 15 working days (3 weeks)

Half Round Brackets - Information

New Style Brackets - Hook at Back / Gutter Stopper

Now Standard for Sizes 150mm to 350mm









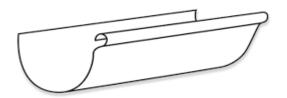


Half Round Gutters

Smooth Rolled Up to 6 metres length

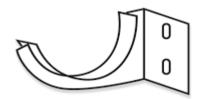
Rolled Bead Front as Standard

Squash Fold at back



.55mm Material - Price per lineal Metre

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
150mm	\$19.38	\$18.42	\$18.84	\$24.49	\$28.01	\$33.42	\$38.98	\$22.93	
175mm	\$23.23	\$21.67	\$22.22	\$29.68	\$34.32	\$41.47	\$48.80	\$27.62	
200mm	\$24.16	\$22.60	\$23.15	\$30.61	\$35.25	\$42.40	\$49.73	\$28.55	
225mm	\$26.96	\$24.47	\$25.02	\$32.48	\$37.12	\$44.27	\$51.60	\$30.42	
250mm	\$31.33	\$29.38	\$30.21	\$41.52	\$48.54	\$59.38	\$70.49	\$38.40	
300mm	\$35.02	\$31.24	\$32.08	\$43.38	\$50.41	\$61.24	\$72.36	\$40.27	
350mm	\$38.71	\$34.56	\$35.47	\$47.91	\$55.64	\$67.56	\$79.78	\$44.48	
400mm	\$49.73	\$44.07	\$45.32	\$62.28	\$72.82	\$89.07	\$105.73	\$57.60	
450mm	\$58.93	\$52.13	\$53.63	\$73.98	\$86.63	\$106.13	\$126.13	\$68.37	







Laser Cut Brackets

		Aluminiu	m + Powd	er Coated		Stair	nless	Uncoated	
Diam	C/bond	Zinc	Ultra	Metallic	Matt	304 2b	316 2b	Gal	Ali
150mm	\$25.30	\$27.30	\$25.30	\$30.30	\$25.30	\$39.46	\$46.66	\$27.30	\$20.30
175mm	\$28.00	\$30.00	\$28.00	\$33.00	\$28.00	\$43.37	\$51.59	\$30.00	\$22.40
200mm	\$30.87	\$32.87	\$30.87	\$35.87	\$30.87	\$48.32	\$57.96	\$32.87	\$24.27
225mm	\$35.54	\$37.54	\$35.54	\$40.54	\$35.54	\$55.96	\$67.53	\$37.54	\$28.84
250mm	\$38.84	\$40.84	\$38.84	\$43.84	\$38.84	\$61.91	\$75.08	\$40.84	\$31.04
300mm	\$45.30	\$47.30	\$45.30	\$50.30	\$45.30	\$72.51	\$88.17	\$47.30	\$36.50
350mm	\$63.34	\$65.34	\$63.34	\$68.34	\$63.34	\$87.66	\$107.20	\$65.34	\$51.34
400mm	\$81.40	\$83.40	\$81.40	\$86.40	\$81.40	\$118.66	\$146.28	\$83.40	\$67.80
450mm	\$94.49	\$96.49	\$94.49	\$99.49	\$94.49	\$148.74	\$183.79	\$96.49	\$78.89

Brackets	- Small Order Powder Coat	ting Surcharge	\$60.00
Diam	150mm to 225mm	Orders less than 15 Brackets	
Diam	250mm to 300mm	Orders less than 12 Brackets	
Diam	350mm to 450mm	Orders less than 8 brackets	

Standard Lead Times

Gutter & Accessories Coated Brackets Plain Brackets

2 Working days

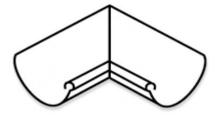
7 Working days (1.5 week)

2 Working days

Half Round Gutters

Corners - .55mm Material - Price per each





Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
150mm	\$75.38	\$74.42	\$74.84	\$80.49	\$84.01	\$89.42	\$94.98	\$78.93	
175mm	\$83.23	\$81.67	\$82.22	\$89.68	\$94.32	\$101.47	\$108.80	\$87.62	
200mm	\$86.16	\$84.60	\$85.15	\$92.61	\$97.25	\$104.40	\$111.73	\$90.55	
225mm	\$91.96	\$89.47	\$90.02	\$97.48	\$102.12	\$109.27	\$116.60	\$95.42	
250mm	\$99.33	\$97.38	\$98.21	\$109.52	\$116.54	\$127.38	\$138.49	\$106.40	
300mm	\$110.02	\$106.24	\$107.08	\$118.38	\$125.41	\$136.24	\$147.36	\$115.27	
350mm	\$118.71	\$114.56	\$115.47	\$127.91	\$135.64	\$147.56	\$159.78	\$124.48	
400mm	\$135.73	\$130.07	\$131.32	\$148.28	\$158.82	\$175.07	\$191.73	\$143.60	
450mm	\$150.93	\$144.13	\$145.63	\$165.98	\$178.63	\$198.13	\$218.13	\$160.37	

Stop Ends - .55mm Material - Price per each



Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
150mm	\$20.49	\$20.11	\$20.19	\$21.33	\$22.03	\$23.11	\$24.22	\$21.01	
175mm	\$22.36	\$21.98	\$22.06	\$23.19	\$23.89	\$24.98	\$26.09	\$22.88	
200mm	\$24.22	\$23.84	\$23.93	\$25.06	\$25.76	\$26.84	\$27.96	\$24.75	
225mm	\$26.82	\$26.29	\$26.41	\$27.99	\$28.97	\$30.49	\$32.04	\$27.55	
250mm	\$29.05	\$28.44	\$28.58	\$30.39	\$31.51	\$33.24	\$35.02	\$29.89	
300mm	\$33.51	\$32.76	\$32.92	\$35.18	\$36.59	\$38.76	\$40.98	\$34.56	
350mm	\$39.07	\$37.93	\$38.18	\$41.58	\$43.68	\$46.93	\$50.27	\$40.64	
400mm	\$44.62	\$43.11	\$43.44	\$47.97	\$50.78	\$55.11	\$59.56	\$46.72	
450mm	\$46.44	\$44.56	\$44.97	\$50.63	\$54.14	\$59.56	\$65.11	\$49.07	

Sculptured drop to suit - .55mm Material - price per each



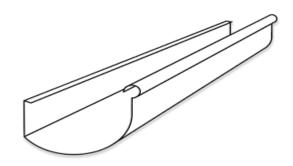
Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
90mm	\$24.22	\$23.84	\$23.93	\$25.06	\$25.76	\$26.84	\$27.96	\$24.75	
100mm	\$27.96	\$27.58	\$27.66	\$28.79	\$29.49	\$30.58	\$31.69	\$28.48	
125mm	\$30.92	\$30.31	\$30.44	\$32.25	\$33.38	\$35.11	\$36.89	\$31.75	
150mm	\$32.78	\$32.18	\$32.31	\$34.12	\$35.24	\$36.98	\$38.76	\$33.62	
225mm	\$37.24	\$36.49	\$36.66	\$38.92	\$40.32	\$42.49	\$44.71	\$38.29	
300mm	\$42.80	\$41.67	\$41.92	\$45.31	\$47.42	\$50.67	\$54.00	\$44.37	

Half Round Flat Back Gutters

Smooth Rolled Up to 6 metres length

Rolled Bead Front as Standard

Half Round Flat Back Gutter



.55mm Material - Price per lineal Metre

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
150mm	\$19.38	\$18.42	\$18.84	\$24.49	\$28.01	\$33.42	\$38.98	\$22.93	
175mm	\$23.23	\$21.67	\$22.22	\$29.68	\$34.32	\$41.47	\$48.80	\$27.62	
200mm	\$24.16	\$22.60	\$23.15	\$30.61	\$35.25	\$42.40	\$49.73	\$28.55	
225mm	\$26.96	\$24.47	\$25.02	\$32.48	\$37.12	\$44.27	\$51.60	\$30.42	
250mm	\$31.33	\$29.38	\$30.21	\$41.52	\$48.54	\$59.38	\$70.49	\$38.40	
300mm	\$35.02	\$31.24	\$32.08	\$43.38	\$50.41	\$61.24	\$72.36	\$40.27	
350mm	\$38.71	\$34.56	\$35.47	\$47.91	\$55.64	\$67.56	\$79.78	\$44.48	
400mm	\$49.73	\$44.07	\$45.32	\$62.28	\$72.82	\$89.07	\$105.73	\$57.60	
450mm	\$58.93	\$52.13	\$53.63	\$73.98	\$86.63	\$106.13	\$126.13	\$68.37	

Laser Cut A4 Style Brackets

	Powder	Coated	Plain	Powde	r Coated	Stainle	ss Steel	P/C	Plain
Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	Ali
150mm	\$25.30	\$27.30	\$27.30	\$25.30	\$30.30	\$39.46	\$46.66	\$25.30	\$20.30
175mm	\$28.00	\$30.00	\$30.00	\$28.00	\$33.00	\$43.37	\$51.59	\$28.00	\$22.40
200mm	\$30.87	\$32.87	\$32.87	\$30.87	\$35.87	\$48.32	\$57.96	\$30.87	\$24.27
225mm	\$35.54	\$37.54	\$37.54	\$35.54	\$40.54	\$55.96	\$67.53	\$35.54	\$28.84
250mm	\$38.84	\$40.84	\$40.84	\$38.84	\$43.84	\$61.91	\$75.08	\$38.84	\$31.04
300mm	\$45.30	\$47.30	\$47.30	\$45.30	\$50.30	\$72.51	\$88.17	\$45.30	\$36.50
350mm	\$63.34	\$65.34	\$65.34	\$63.34	\$68.34	\$87.66	\$107.20	\$63.34	\$51.34
400mm	\$81.40	\$83.40	\$83.40	\$81.40	\$86.40	\$118.66	\$146.28	\$81.40	\$67.80
450mm	\$94.49	\$96.49	\$96.49	\$94.49	\$99.49	\$148.74	\$183.79	\$94.49	\$78.89

Bracket Lead time

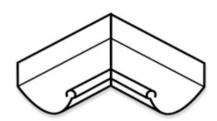
150mm 7 Working Days

All Other Sizes 15 Working Days

Flat Back Half Round Gutters

Corners - .55mm Material - Price per each

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
150mm	\$75.38	\$74.42	\$74.84	\$80.49	\$84.01	\$89.42	\$94.98	\$78.93	
175mm	\$83.23	\$81.67	\$82.22	\$89.68	\$94.32	\$101.47	\$108.80	\$87.62	
200mm	\$86.16	\$84.60	\$85.15	\$92.61	\$97.25	\$104.40	\$111.73	\$90.55	
225mm	\$91.96	\$89.47	\$90.02	\$97.48	\$102.12	\$109.27	\$116.60	\$95.42	
250mm	\$99.33	\$97.38	\$98.21	\$109.52	\$116.54	\$127.38	\$138.49	\$106.40	
300mm	\$110.02	\$106.24	\$107.08	\$118.38	\$125.41	\$136.24	\$147.36	\$115.27	
350mm	\$118.71	\$114.56	\$115.47	\$127.91	\$135.64	\$147.56	\$159.78	\$124.48	
400mm	\$135.73	\$130.07	\$131.32	\$148.28	\$158.82	\$175.07	\$191.73	\$143.60	
450mm	\$150.93	\$144.13	\$145.63	\$165.98	\$178.63	\$198.13	\$218.13	\$160.37	



Stop Ends - .55mm Material - Price per each

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
150mm	\$20.49	\$20.11	\$20.19	\$21.33	\$22.03	\$23.11	\$24.22	\$21.01	
175mm	\$22.36	\$21.98	\$22.06	\$23.19	\$23.89	\$24.98	\$26.09	\$22.88	
200mm	\$24.22	\$23.84	\$23.93	\$25.06	\$25.76	\$26.84	\$27.96	\$24.75	
225mm	\$26.82	\$26.29	\$26.41	\$27.99	\$28.97	\$30.49	\$32.04	\$27.55	
250mm	\$29.05	\$28.44	\$28.58	\$30.39	\$31.51	\$33.24	\$35.02	\$29.89	
300mm	\$33.51	\$32.76	\$32.92	\$35.18	\$36.59	\$38.76	\$40.98	\$34.56	
350mm	\$39.07	\$37.93	\$38.18	\$41.58	\$43.68	\$46.93	\$50.27	\$40.64	
400mm	\$44.62	\$43.11	\$43.44	\$47.97	\$50.78	\$55.11	\$59.56	\$46.72	
450mm	\$46.44	\$44.56	\$44.97	\$50.63	\$54.14	\$59.56	\$65.11	\$49.07	

Sculptured drop to suit - .55mm Material - price per each

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
90mm	\$24.22	\$23.84	\$23.93	\$25.06	\$25.76	\$26.84	\$27.96	\$24.75	
100mm	\$27.96	\$27.58	\$27.66	\$28.79	\$29.49	\$30.58	\$31.69	\$28.48	
125mm	\$30.92	\$30.31	\$30.44	\$32.25	\$33.38	\$35.11	\$36.89	\$31.75	
150mm	\$32.78	\$32.18	\$32.31	\$34.12	\$35.24	\$36.98	\$38.76	\$33.62	
225mm	\$37.24	\$36.49	\$36.66	\$38.92	\$40.32	\$42.49	\$44.71	\$38.29	
300mm	\$42.80	\$41.67	\$41.92	\$45.31	\$47.42	\$50.67	\$54.00	\$44.37	

Eaves Gutter Library - First Edition

Almost 100 gutters included

Every Gutter has been supplied as a job previously

All Gutters use a Concealed Bracket

From Order to Site Delivery 24 to 48 hours

Bracket Material options 3mm Galvabond

4mm Duragal

5mm Duragal

6mm Duragal** Subject to lead times

We have a drawn to scale version of every gutter if detailed drawings are required

Can't find a design to use - ask for a Custom Design

CONTENTS

Gutters up to 400mm Girth Page 2

Gutters from 401mm to 600mm Girth Page 4

Gutters from 601mm to 800mm Girth Page 15

Gutters from 801mm to 1000mm Girth Page 20

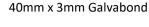
Material Information Page 23

Request a Copy of Our Gutter Catalogue as Above

COMMERCIAL EAVES GUTTER BRACKETS

CONCEALED BRACKET OPTION

Up to 600mm Girth options include:



50mm x 4mm Duragal

40mm x 3mm 304 or 316 Stainless Steel

Up to 1200mm Girth options include:

50mm x 4mm, 5mm or 6mm Duragal

50mm x 5mm 304 or 316 Stainless Steel

Standard Lead Time is 2 Working Days

Next Day Availability on request

EXTERNAL BRACKET OPTION

Up to 600mm Girth options include:

40mm x 3mm Galvabond

50mm x 4mm Duragal

40mm x 3mm 304 or 316 Stainless Steel

Up to 1200mm Girth options include:

 $50 mm \ x \ 4 mm, \ 5 mm \ or \ 6 mm \ Duragal$

50mm x 5mm 304 or 316 Stainless Steel

Standard Lead Time is 7 Working Days for Powder Coated Brackets

Expedited Availability on request

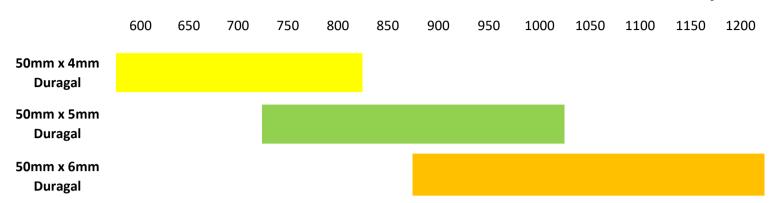
Ask for our Commercial Eaves Gutter Catalogue Over 100 Gutters Ranging from 400mm to 1200mm Girth.

Capable of using Concealed Brackets. All have been supplied to previous Jobs ##



Duragal Flat Bar Bracket - Commercial Eaves Gutters





Bracket thickness selected depends on many factors including Gutter Style, Capacity and Bracket Spacing

Lead Time to Site

	Concealed Bracket	External Powder Coated Bracke
4mm Duragal	2 -3 Working days	1.5 weekS
5mm Duragal	2 -3 Working days	1.5 weeks
6mm Duragal	2 - 3 Working Days	1.5 weeks

* Coated by Dulux Approved Applicator and follows correct cleaning, chemical pre treatment, coating and curing process required for Duragal Flat Bar

How to Reduce Lead Time

Pre Order Brackets which can be held at CSM, then Gutter and Accessories Lead Time is 2 Working Days

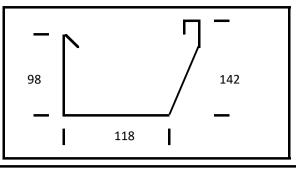
Project Needs

If you have upcoming Job needs - advise and we can hold stock or order additional

[#] Duragal Manufactured in Australia

COMMERCIAL HIGH FRONT SLOTTED EAVES GUTTERS

All have 85mm x 10mm slots @ 200mm centres

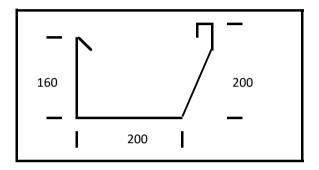


400 High Front - Capacity 10 500

Concealed Bracket to Suit

40mm x 3mm Galvabond

Lead Time - 2 Working Days

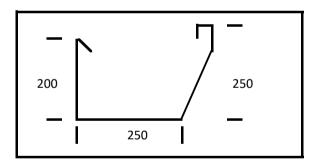


600 High Front - Capacity 27 500

Concealed Bracket to Suit

40mm x 3mm Galvabond

Lead Time - 2 Working Days

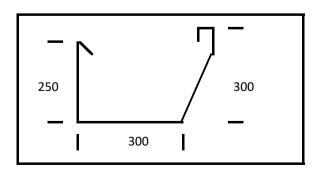


800 High Front - Capacity 42 500

Concealed Bracket to Suit

50mm x 5mm Duragal

Lead Time - 2 Working Days



1000 High Front - Capacity 65 000

Concealed Bracket to Suit

50mm x 5mm Duragal

Lead Time - 2 Working Days

Commercial High Front Slotted Eaves Gutter

Slotted @ 200mm centres - 85mm x 10mm

.55mm Gutter - Price per lineal Metre

Gutter Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
400mm	\$23.50	\$20.38	\$21.91	\$29.82	\$34.74	N/A	N/A	\$27.64	
600mm	\$28.97	\$25.19	\$27.26	\$39.13	\$46.51	N/A	N/A	\$35.85	
800mm	\$37.53	\$31.98	\$33.67	\$60.06	\$72.97	N/A	N/A	\$54.33	
1000mm	\$44.51	\$37.00	\$43.30	\$67.04	\$81.80	N/A	N/A	\$60.49	
1200mm	\$47.66	\$40.10	\$43.30	\$67.04	\$81.80	N/A	N/A	\$60.49	

Concealed Bracket to Suit - Price per each

Gutter Size	40mm x 3mm Flat Bar		50mm Flat		50mr	50mm x 6mm			
	Galvabond	304 SS	316 SS	Duragal		Duragal	304 SS	316 SS	Duragal
400mm	\$10.41								
600mm	\$11.70	\$29.07	\$33.87	\$16	5.04				
800mm				\$19).55	\$22.18	\$70.60	\$81.40	
1000mm						\$25.94			\$31.00
1200mm									\$37.20

.55mm Stop End - Price per each

Gutter Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
400mm	\$22.31	\$21.56	\$21.72	\$23.98	\$25.39	\$27.56	\$29.78	\$23.36	
600mm	\$27.87	\$26.73	\$26.98	\$30.38	\$32.48	\$35.73	\$39.07	\$29.44	
800mm	\$27.87	\$26.73	\$26.98	\$30.38	\$32.48	\$35.73	\$39.07	\$29.44	
1000mm	\$35.24	\$33.36	\$33.77	\$39.43	\$42.94	\$48.36	\$53.91	\$37.87	
1200mm	\$35.24	\$33.36	\$33.77	\$39.43	\$42.94	\$48.36	\$53.91	\$37.87	

Powder Coated External Bracket to Suit - Price per each

Gutter Size	40mm x 5mm	40mm x 3mm	50mm x 4mm	50mm x 5mm	50mm x
0	Aluminium	Galvabond	Duragal	Duragal	6mm
					Duragal
400mm	\$22.07	\$21.34			
600mm	\$24.87	\$22.63	\$28.34		
800mm			\$33.05	\$36.05	
1000mm				\$40.61	\$45.67
1200mm					\$56.40

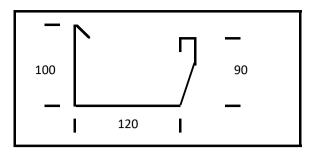
Brackets - Small Order Powder Coating Surcharge if Under 7 Brackets \$60.00

Stainless External Bracket to Suit - Price per each

Gutter Size	40mm x 3mm 304	40mm x 3mm 316	50mm x 5mm 304	50mm x 5mm 316
400mm	\$27.33	\$28.27		
600mm	\$36.33	\$38.67	\$53.20	\$59.73
800mm			\$67.20	\$76.53
1000mm				

COMMERCIAL EAVES GUTTER - Unslotted Low Front

Many Unslotted Versions Available - See separate gutter catalogue - almost 100 gutters

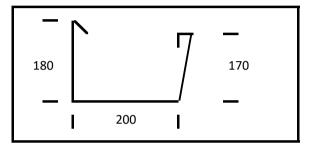


400 Low Front - Capacity 12 000

Concealed Bracket to Suit

40mm x 3mm Galvabond

Lead Time - 2 Working Days

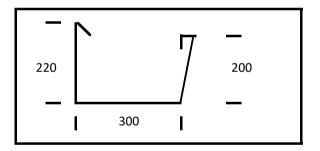


600 Low Front - Capacity 35 000

Concealed Bracket to Suit

40mm x 3mm Galvabond

Lead Time - 2 Working Days

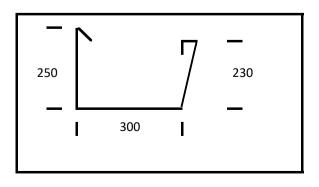


800 Low Front - Capacity 60 000

Concealed Bracket to Suit

50mm x 5mm Duragal

Lead Time - 2 Working Days



Concealed Bracket to Suit

50mm x 5mm Duragal

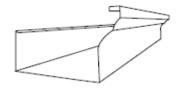
Lead Time - 2 Working Days

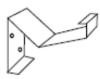
1000 Low Front - Capacity 70 000

OG Style Gutters

Smooth Rolled Up to 6 metres length

Slotted if Requested - 85mm x 10mm slot @ 500mm centres





600mm Gutter	450mm Gutter
Slots Optional (Slot size 85x10mm) 007 007 205	Slots Optional (Slot size 85x10mm) 011 150

We Recommend a Maximum length of 4 Metres for OG Gutter, 6 metre length can be achieved but there will be a Visible Mark on the face from the finishing Process

Gutter Capacity							
	Effective Cross-Sectional Area (mm²)						
Gutter	Slotted	Unslotted					
450	12000	16500					
600 22550 28700							

Concealed Brackets to Suit					
Gutter Bracket Material					
450	40mm x 3mm Galvabond				
600	40mm x 3mm Galvabond				

Standard Lead Time is 3 Working Days

OG Gutters



Up to 6 metre length

Can be Slotted - 85mm x 10mm @ 500mm centres

We Recommend a Maximum length of 4 Metres for OG Gutter,
6 metre length can be achieved but there will be a Visible Mark on
the face from the finishing Process

.55mm Material - Price per lineal Metre - Unslotted

Girth	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
450mm	\$31.33	\$29.38	\$30.21	\$41.52	\$48.54	\$59.38	\$70.49	\$38.40	
600mm	\$35.02	\$31.24	\$32.08	\$43.38	\$50.41	\$61.24	\$72.36	\$40.27	
Extra for Slotting	\$4.00	\$4.00	\$4.00	\$4.00	\$4.00	N/A	N/A	\$4.00	



Concealed Brackets

40mm x 3mm Galvabond 40mm x 3mm 304 Stainless 40mm x 3mm 316 Stainless

\$11.70	each
\$29.07	each
\$33.87	each



Stop Ends

.55mm Material - Price per Stop End

	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
All Sizes	\$27.87	\$26.73	\$26.98	\$30.38	\$32.48	\$35.73	\$39.07	\$29.44	



.55mm Material - Price per Corner (300mm x 300mm) - Unslotted

Girth	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
450mm	\$127.67	\$123.76	\$125.42	\$148.03	\$162.09	\$183.76	\$205.98	\$141.80	
600mm	\$140.04	\$132.49	\$134.16	\$156.77	\$170.82	\$192.49	\$214.71	\$150.53	

Quad Gutters







Up to 6 metre length # Unslotted

Flat bar external bracket

Loose Stop End

.55mm Material - Price per lineal Metre

Gutter	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
125mm	\$19.38	\$18.42	\$18.84	\$24.49	\$28.01	\$33.42	\$38.98	\$22.93	
150mm	\$23.23	\$21.67	\$22.22	\$29.68	\$34.32	\$41.47	\$48.80	\$27.62	
175mm	\$24.16	\$22.60	\$23.15	\$30.61	\$35.25	\$42.40	\$49.73	\$28.55	
200mm	\$26.96	\$24.47	\$25.02	\$32.48	\$37.12	\$44.27	\$51.60	\$30.42	
250mm	\$31.33	\$29.38	\$30.21	\$41.52	\$48.54	\$59.38	\$70.49	\$38.40	

Flat Bar External Bracket - price per each

	3mm Gal + P/Coat		Plain	Plain 3mm Gal + P/C		3mm Stainless		3mm Gal + P/Coat	
Gutter	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
125mm	\$25.63	\$27.13	\$15.70	\$25.63	\$27.63	\$40.33	\$42.67	\$25.63	
150mm	\$26.63	\$28.13	\$16.70	\$26.63	\$28.63	\$41.33	\$43.67	\$26.63	
175mm	\$27.63	\$29.13	\$17.70	\$27.63	\$29.63	\$42.33	\$44.67	\$27.63	
200mm	\$28.63	\$30.13	\$18.70	\$28.63	\$30.63	\$43.33	\$45.67	\$28.63	
250mm	\$29.63	\$31.13	\$19.70	\$29.63	\$31.63	\$44.33	\$46.67	\$29.63	

Bracket Lead Time

7 Working Days

Stop End - price per each

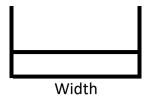
Gutter	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
125mm	\$24.22	\$23.84	\$23.93	\$25.06	\$25.76	\$26.84	\$27.96	\$24.75	
150mm	\$26.82	\$26.29	\$26.41	\$27.99	\$28.97	\$30.49	\$32.04	\$27.55	
175mm	\$29.05	\$28.44	\$28.58	\$30.39	\$31.51	\$33.24	\$35.02	\$29.89	
200mm	\$33.51	\$32.76	\$32.92	\$35.18	\$36.59	\$38.76	\$40.98	\$34.56	
250mm	\$39.07	\$37.93	\$38.18	\$41.58	\$43.68	\$46.93	\$50.27	\$40.64	

Corner - price per each

Gutter	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
125mm	\$83.76	\$81.84	\$82.68	\$93.98	\$101.01	\$111.84	\$122.96	\$90.87	
150mm	\$91.45	\$88.33	\$89.43	\$104.36	\$113.63	\$127.93	\$142.60	\$100.24	
175mm	\$93.32	\$90.20	\$91.30	\$106.22	\$115.50	\$129.80	\$144.47	\$102.11	
200mm	\$103.92	\$98.93	\$100.03	\$114.96	\$124.23	\$138.53	\$153.20	\$110.84	
250mm	\$117.67	\$113.76	\$115.42	\$138.03	\$152.09	\$173.76	\$195.98	\$131.80	

Fabricated Items Cover Page

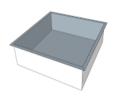
Next Day on Request - Pending Time of Order



Gal Box Gutter Brackets

Fabricated to Size

- * 1.6mm Gal Channel for Base
- * 1mm Gal strap

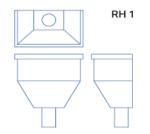








Standard 2 Working Day Lead Time







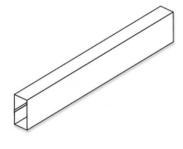






Round Downpipe to 6 metres

Rectangle Downpipe to 4 metres







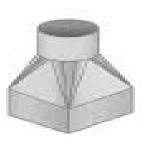


Longer Lead Times









Light Gauge Fabricated Items - General Lead Time Guide

Item	Next Day Availability	48 Hour Availibilty	Other (Working Days
Box Gutter Brackets	On Request	√	
Stop Ends	On Request		
Overflows	On Request	✓	
Chinaman Hats	X	✓	
Standard Sump	On Request	✓	
Tapered Bottom Sump	Х	✓	
Sump with fitted drop	X	√	
Hich Capacity Sump Units	X	Х	3 days
Rainhead - Rectangle	On Request		3 days
Rainhead - Conical	On Request	✓	
Rainhead - Flat Bottom	On Request	✓	
Rainhead - Detailed design	X	Х	3 -5 days
Round Downpipe - Straight	On Request		
Round Downpipe Offset	X	✓	
Round Downpipe Elbow	X	✓	
T Bracket & Clip	On Request	✓	
Clip Only	On Request	✓	
Fabricated Drop	On Request	✓	
Rectangle Downpipe - Straight	On Request	✓	
Rectangle Downpipe Offset	X	✓	
Rectangle Downpipe Elbow	Х	✓	
Rectangle Downpipe Clip	On Request	✓	
Rectangle Fabricated Drop	On Request	✓	
Fixed Metal Louvre	X	Х	3 - 5 days
Ridge Vent	Х	Х	2 weeks
Window Hood	Х	Х	3 -5 days
Curves	Х	On Request	3 days
Safe Trays	On Request	✓	•
Spitters	On Request	✓	
Reducers / Transitions	X	✓	
Folded Downpipe Protectors	Х	Х	3 - 5 days
Circular Downpipe Protectors			
Hot Dip Galvanised	Х	Χ	3 - 6 weeks
Pre Galvanised	Х	Χ	1 - 2 week
Lockseam Flashings	X	✓	
## Nove Day Availabili	ty - Occasionally Possibl	o if Oudou Diseasi	iou to 10cm ##

Working Days lead Time Guide

I have been given a Lead Time based on Working days but when will it be Ready?

The count starts on the day after order is placed

Example - Order Placed on Monday, Day Number 1 is Tuesday

Day Order Placed

Monday Tuesday Wednesday Thursday Friday

Order Due for Delivery

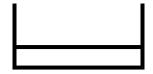
Working Days

1 - Next Day	Tuesday	Wednesday	Thursday	Friday	Monday
2	Wednesday	Thursday	Friday	Monday	Tuesday
3	Thursday	Friday	Monday	Tuesday	Wednesday
4	Friday	Monday	Tuesday	Wednesday	Thursday
5 - 1 week	Monday	Tuesday	Wednesday Thursday		Friday
6	Tuesday	Wednesday	Thursday	Friday	Monday
7	Wednesday	Thursday	Friday	Monday	Tuesday
8	Thursday	Friday	Monday	Tuesday	Wednesday
9	Friday	Monday	Tuesday	Wednesday	Thursday
10 - 2 weeks	Monday	Tuesday	Wednesday	Thursday	Friday

Not Counted in Working days Lead Time

Public Holidays
Saturday
Sunday
Christmas Shutdown Period

Box Gutters & Accessories



Width

- * 1.6mm Gal Channel for Base
- * 1mm Gal strap

Gal Box Gutter Brackets - Fabricated to Size

Up to 400mm wide 401mm to 600mm wide 601mm to 800mm wide 801mm to 1000mm wide 1001mm to 1200mm wide 1201mm to 1500mm wide

\$10.71	each
\$12.28	each
\$14.76	each
\$17.12	each
\$22.09	each
\$29.12	each



Gutter Board - 580mm cover x 6500mm Long

* Kept in stock

Per Length

\$118.00	each
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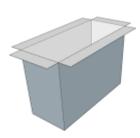
Stop Ends - Supplied Loose

.55mm Stop End - Price per each

Gutter Girth	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt
400mm	\$22.31	\$21.56	\$21.72	\$23.98	\$25.39	\$27.56	\$29.78	\$23.36
600mm	\$27.87	\$26.73	\$26.98	\$30.38	\$32.48	\$35.73	\$39.07	\$29.44
800mm	\$27.87	\$26.73	\$26.98	\$30.38	\$32.48	\$35.73	\$39.07	\$29.44
1000mm	\$35.24	\$33.36	\$33.77	\$39.43	\$42.94	\$48.36	\$53.91	\$37.87
1200mm	\$35.24	\$33.36	\$33.77	\$39.43	\$42.94	\$48.36	\$53.91	\$37.87



Spitter



Fabricated Spitter - up to 400mm long

Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt
75mm x 75mm	\$44.62	\$43.11	\$43.44	\$47.97	\$50.78	\$55.11	\$59.56	\$46.72
100mm x 75mm	\$44.62	\$43.11	\$43.44	\$47.97	\$50.78	\$55.11	\$59.56	\$46.72
100mm x 50mm	\$44.62	\$43.11	\$43.44	\$47.97	\$50.78	\$55.11	\$59.56	\$46.72
100mm x 100mm	\$44.62	\$43.11	\$43.44	\$47.97	\$50.78	\$55.11	\$59.56	\$46.72
100mm x 150mm	\$46.44	\$44.56	\$44.97	\$50.63	\$54.14	\$59.56	\$65.11	\$49.07
150mm x 150mm	\$46.44	\$44.56	\$44.97	\$50.63	\$54.14	\$59.56	\$65.11	\$49.07
200mm x 200mm	\$57.47	\$54.07	\$54.82	\$64.99	\$71.32	\$81.07	\$91.07	\$62.19
250mm x 250mm	\$59.29	\$55.51	\$56.34	\$67.65	\$74.68	\$85.51	\$96.62	\$64.53
300mm x 300mm	\$68.49	\$63.58	\$64.66	\$79.36	\$88.49	\$102.58	\$117.02	\$75.31

Box Gutters & Accessories



* Round Overflows

* Allowed up to 500mm Overall Height

.55mm Overflow - Price per each

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
75mm	\$80.13	\$79.00	\$79.25	\$82.64	\$84.75	\$88.00	\$91.33	\$81.71	
90mm	\$61.47	\$60.33	\$60.58	\$63.98	\$66.08	\$69.33	\$72.67	\$63.04	
100mm	\$63.29	\$61.78	\$62.11	\$66.63	\$69.44	\$73.78	\$78.22	\$65.39	
125mm	\$73.53	\$71.83	\$72.21	\$77.30	\$80.46	\$85.33	\$90.33	\$75.89	
150mm	\$83.78	\$81.89	\$82.31	\$87.96	\$91.47	\$96.89	\$102.44	\$86.40	
225mm	\$109.73	\$106.33	\$107.08	\$117.26	\$123.58	\$133.33	\$143.33	\$114.45	
300mm	\$137.51	\$132.22	\$133.39	\$149.22	\$159.06	\$174.22	\$189.78	\$144.85	

* Round Overflows

* 501mm to 800mm Overall Height

.55mm Overflow - Price per each

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
75mm	\$100.17	\$98.75	\$99.06	\$103.30	\$105.94	\$110.00	\$114.17	\$102.13	
90mm	\$76.83	\$75.42	\$75.73	\$79.97	\$82.60	\$86.67	\$90.83	\$78.80	
100mm	\$79.11	\$77.22	\$77.64	\$83.29	\$86.81	\$92.22	\$97.78	\$81.73	
125mm	\$91.92	\$89.79	\$90.26	\$96.62	\$100.57	\$106.67	\$112.92	\$94.87	
150mm	\$104.72	\$102.36	\$102.88	\$109.95	\$114.34	\$121.11	\$128.06	\$108.00	
225mm	\$137.17	\$132.92	\$133.85	\$146.57	\$154.48	\$166.67	\$179.17	\$143.07	
300mm	\$171.89	\$165.28	\$166.74	\$186.52	\$198.82	\$217.78	\$237.22	\$181.07	



* Chinaman Hats

* 3 legs riveted / spot welded

.55mm Chinaman Hat - Price per each

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
75mm	\$80.13	\$79.00	\$79.25	\$82.64	\$84.75	\$88.00	\$91.33	\$81.71	
90mm	\$61.47	\$60.33	\$60.58	\$63.98	\$66.08	\$69.33	\$72.67	\$63.04	
100mm	\$63.29	\$61.78	\$62.11	\$66.63	\$69.44	\$73.78	\$78.22	\$65.39	
125mm	\$73.53	\$71.83	\$72.21	\$77.30	\$80.46	\$85.33	\$90.33	\$75.89	
150mm	\$83.78	\$81.89	\$82.31	\$87.96	\$91.47	\$96.89	\$102.44	\$86.40	
225mm	\$109.73	\$106.33	\$107.08	\$117.26	\$123.58	\$133.33	\$143.33	\$114.45	
300mm	\$137.51	\$132.22	\$133.39	\$149.22	\$159.06	\$174.22	\$189.78	\$144.85	

Sumps



* Standard Flat Bottom Style



- * Inline Style
- * Stop End Style

.55mm Sump - Price per each

Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
300mm Square	\$89.24	\$86.22	\$86.89	\$95.93	\$101.56	\$110.22	\$119.11	\$93.44	
400mm Square	\$92.89	\$89.11	\$89.94	\$101.25	\$108.28	\$119.11	\$130.22	\$98.13	
500mm Square	\$96.53	\$92.00	\$93.00	\$106.57	\$115.00	\$128.00	\$141.33	\$102.83	
600mm Square	\$102.00	\$96.33	\$97.58	\$114.54	\$125.08	\$141.33	\$158.00	\$109.87	
700mm Square	\$118.62	\$111.44	\$113.03	\$134.51	\$147.86	\$168.44	\$189.56	\$128.59	
800mm Square	\$133.42	\$125.11	\$126.94	\$151.82	\$167.28	\$191.11	\$215.56	\$144.96	
900mm Square	\$140.71	\$130.89	\$133.06	\$162.45	\$180.72	\$208.89	\$237.78	\$154.35	
1000mm Square	\$170.31	\$158.22	\$160.89	\$197.07	\$219.56	\$254.22	\$289.78	\$187.09	

Price Notes

When unequal sides - use the biggest side

 $\mbox{\# Prices above cover up to 150mm Deep Sumps}$

If 151mm to 250mm Deep - go to next size up

If 251mm to 350mm Deep - go 2 sizes up



* Tapered Bottom Sumps

.55mm Material - Price per each

Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
300mm Square	\$133.87	\$129.33	\$130.33	\$143.90	\$152.33	\$165.33	\$178.67	\$140.16	
400mm Square	\$139.33	\$133.67	\$134.92	\$151.88	\$162.42	\$178.67	\$195.33	\$147.20	
500mm Square	\$144.80	\$138.00	\$139.50	\$159.85	\$172.50	\$192.00	\$212.00	\$154.24	
600mm Square	\$153.00	\$144.50	\$146.38	\$171.81	\$187.63	\$212.00	\$237.00	\$164.80	
700mm Square	\$177.93	\$167.17	\$169.54	\$201.76	\$221.79	\$252.67	\$284.33	\$192.88	
800mm Square	\$200.13	\$187.67	\$190.42	\$227.73	\$250.92	\$286.67	\$323.33	\$217.44	
900mm Square	\$211.07	\$196.33	\$199.58	\$243.68	\$271.08	\$313.33	\$356.67	\$231.52	
1000mm Square	\$255.47	\$237.33	\$241.33	\$295.60	\$329.33	\$381.33	\$434.67	\$280.64	

Price Notes

When unequal sides - use the biggest side

Prices above cover up to 150mm Deep Sumps

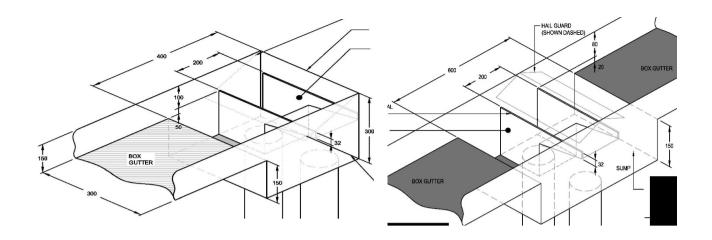
If 151mm to 250mm Deep - go to next size up

If 251mm to 350mm Deep - go 2 sizes up

Option for Fitted Drop into Any Sump as Extra

	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
100 or 150mm	\$59.64	\$58.89	\$59.06	\$61.32	\$62.72	\$64.89	\$67.11	\$60.69	
225mm	\$69.64	\$68.89	\$69.06	\$71.32	\$72.72	\$74.89	\$77.11	\$70.69	

High Capacity Sump Units



Included Per Unit - Fitted

Sump # Weir # 2 x Drops

	Price Per Unit With Up to 150mm diam drop - 2 off										
Sump Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt			
400mm square	\$301.42	\$294.62	\$296.12	\$316.47	\$329.12	\$348.62	\$368.62	\$310.86			
600mm square	\$314.18	\$304.73	\$306.82	\$335.08	\$352.65	\$379.73	\$407.51	\$327.29			
800mm square	\$349.24	\$336.40	\$339.23	\$377.67	\$401.57	\$438.40	\$476.18	\$367.08			
1000mm square	\$391.60	\$373.84	\$377.76	\$430.90	\$463.93	\$514.84	\$567.07	\$416.25			

	Price Per Unit With 2 x 225mm or 300mm diam drop												
Sump Size	C/bond	ond Zinc Gal Ultra Metallic 304 2b 316 2b Matt											
600mm square	\$334.18	\$323.22	\$325.64	\$358.43	\$378.81	\$410.22	\$442.44	\$349.39					
800mm square	\$369.24	\$356.40	\$359.23	\$397.67	\$421.57	\$458.40	\$496.18	\$387.08					
1000mm square	\$411.60	\$393.84	\$397.76	\$450.90	\$483.93	\$534.84	\$587.07	\$436.25					

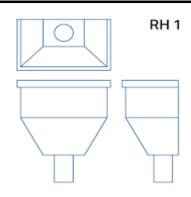
Option for Weir Supplied Loose

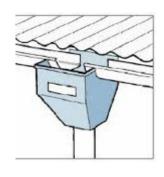
Sump Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
400mm square	\$89.24	\$86.22	\$86.89	\$95.93	\$101.56	\$110.22	\$119.11	\$93.44	
600mm square	\$92.89	\$89.11	\$89.94	\$101.25	\$108.28	\$119.11	\$130.22	\$98.13	
800mm square	\$96.53	\$92.00	\$93.00	\$106.57	\$115.00	\$128.00	\$141.33	\$102.83	
1000mm square	\$102.00	\$96.33	\$97.58	\$114.54	\$125.08	\$141.33	\$158.00	\$109.87	

All Other Loose components refer sump and drop pricing

Rainheads







Rectangular Style Rainheads

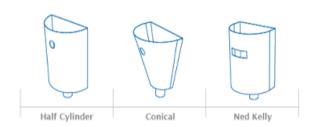
.55mm Material - Price per Each

Width	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
300mm	\$268.18	\$262.89	\$264.06	\$279.88	\$289.72	\$304.89	\$320.44	\$275.52	
400mm	\$275.47	\$268.67	\$270.17	\$290.52	\$303.17	\$322.67	\$342.67	\$284.91	
500mm	\$305.07	\$296.00	\$298.00	\$325.13	\$342.00	\$368.00	\$394.67	\$317.65	
600mm	\$312.36	\$301.78	\$304.11	\$335.77	\$355.44	\$385.78	\$416.89	\$327.04	
750mm	\$341.96	\$329.11	\$331.94	\$370.38	\$394.28	\$431.11	\$468.89	\$359.79	
900mm	\$371.56	\$356.44	\$359.78	\$405.00	\$433.11	\$476.44	\$520.89	\$392.53	
1200mm	\$464.44	\$445.56	\$449.72	\$506.25	\$541.39	\$595.56	\$651.11	\$490.67	

Price Notes

* Fitted Drop is included in Price

Conical Style Rainheads







.55mm Material - Price per Each

					•				
Width	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
300mm	\$268.18	\$262.89	\$264.06	\$279.88	\$289.72	\$304.89	\$320.44	\$275.52	
400mm	\$275.47	\$268.67	\$270.17	\$290.52	\$303.17	\$322.67	\$342.67	\$284.91	
500mm	\$305.07	\$296.00	\$298.00	\$325.13	\$342.00	\$368.00	\$394.67	\$317.65	
600mm	\$312.36	\$301.78	\$304.11	\$335.77	\$355.44	\$385.78	\$416.89	\$327.04	
750mm	\$341.96	\$329.11	\$331.94	\$370.38	\$394.28	\$431.11	\$468.89	\$359.79	
900mm	\$371.56	\$356.44	\$359.78	\$405.00	\$433.11	\$476.44	\$520.89	\$392.53	
1200mm	\$464.44	\$445.56	\$449.72	\$506.25	\$541.39	\$595.56	\$651.11	\$490.67	

Price Notes

* Fitted Drop is included in Price

Option for Overflow Hole or Fitted Overflow - Extra

	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
Hole Cut Only	\$29.87	\$29.87	\$29.87	\$29.87	\$29.87	\$29.87	\$29.87	\$29.87	
Fitted Overflow	\$59.64	\$58.89	\$59.06	\$61.32	\$62.72	\$64.89	\$67.11	\$60.69	

Rainheads







Flat Bottom Style Rainheads

.55mm Material - Price per Each

Width	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
300mm	\$238.18	\$232.89	\$234.06	\$249.88	\$259.72	\$274.89	\$290.44	\$245.52	
400mm	\$245.47	\$238.67	\$240.17	\$260.52	\$273.17	\$292.67	\$312.67	\$254.91	
500mm	\$275.07	\$266.00	\$268.00	\$295.13	\$312.00	\$338.00	\$364.67	\$287.65	
600mm	\$282.36	\$271.78	\$274.11	\$305.77	\$325.44	\$355.78	\$386.89	\$297.04	
750mm	\$311.96	\$299.11	\$301.94	\$340.38	\$364.28	\$401.11	\$438.89	\$329.79	
900mm	\$341.56	\$326.44	\$329.78	\$375.00	\$403.11	\$446.44	\$490.89	\$362.53	
1200mm	\$426.94	\$408.06	\$412.22	\$468.75	\$503.89	\$558.06	\$613.61	\$453.17	

Price Notes

Option for Overflow Hole or Fitted Overflow - Extra

	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
Hole Cut Only	\$29.87	\$29.87	\$29.87	\$29.87	\$29.87	\$29.87	\$29.87	\$29.87	
Fitted Overflow	\$59.64	\$58.89	\$59.06	\$61.32	\$62.72	\$64.89	\$67.11	\$60.69	

Leaf Eater Style Rainheads



Gal Mesh On top

Mozzie Mesh inside

.55mm Material - Price per Each

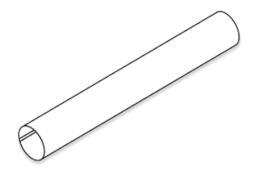
Suit Drop size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
100mm	\$312.36	\$301.78	\$304.11	\$335.77	\$355.44	\$385.78	\$416.89	\$327.04	
150mm	\$341.96	\$329.11	\$331.94	\$370.38	\$394.28	\$431.11	\$468.89	\$359.79	
225mm	\$371.56	\$356.44	\$359.78	\$405.00	\$433.11	\$476.44	\$520.89	\$392.53	
300mm	\$464.44	\$445.56	\$449.72	\$506.25	\$541.39	\$595.56	\$651.11	\$490.67	

Price Notes

^{*} Fitted Drop is included in Price

^{*} Fitted Drop is included in Price

Round Downpipe



Up to 6 metre Lengths

- #75mm diam to 300mm diam
- # Riveted Bends to make offset
- # Tapered downpipe
- # T brackets & Clips Available
- # Downpipe is charged per metre with 1 metre minimum charge

Standard Pipe lead Time is 2 Working Days, offsets longer

.55mm Downpipe - Price per lineal Metre

Diam	Max	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt
75mm	2.4 metre	\$29.60	\$27.33	\$29.70	\$36.48	\$42.57	\$49.07	\$55.73	\$34.61
90mm		\$26.96	\$24.47	\$26.88	\$34.35	\$38.98	\$46.13	\$53.47	\$32.29
100mm	Up to 6	\$27.69	\$25.04	\$27.49	\$35.41	\$40.33	\$47.91	\$55.69	\$33.23
125mm	metre	\$35.02	\$31.24	\$33.94	\$45.25	\$52.28	\$63.11	\$74.22	\$42.13
150mm	length	\$35.02	\$31.24	\$33.94	\$45.25	\$52.28	\$63.11	\$74.22	\$40.27
225mm		\$48.80	\$43.13	\$45.32	\$63.21	\$73.75	\$90.00	\$106.67	\$58.53
300mm	2.4 metre	\$60.71	\$53.16	\$56.69	\$79.30	\$93.36	\$115.02	\$137.24	\$73.07

.55mm Material - Price Per Each Riveted Bend - Labour Only

Diam	75mm	90mm	100mm	125mm	150mm	225mm	300mm
C/bond, Zinc Gal	\$56.00	\$56.00	\$56.00	\$63.47	\$63.47	\$74.67	\$80.67
Stainless	\$63.47	\$63.47	\$63.47	\$74.67	\$74.67	\$79.67	\$85.67

Offset - Fabricated to Size



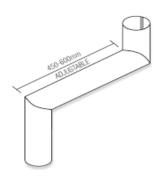


Pricing Notes

- * Allow for the amount of pipe required at per metre rates from top of page
- * Add Price for 2 x Riveted Bends as per below (or as many bends as required)

Round Downpipe

Adjustable Offset - .55mm Material - Price per unit



Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt
75mm	\$171.20	\$166.67	\$171.40	\$184.97	\$212.07	\$225.07	\$238.40	\$181.23
90mm	\$165.92	\$160.93	\$165.77	\$180.69	\$204.90	\$219.20	\$233.87	\$176.58
100mm	\$167.38	\$162.09	\$166.99	\$182.82	\$207.59	\$222.76	\$238.31	\$178.45
125mm	\$196.98	\$189.42	\$194.82	\$217.43	\$253.89	\$275.56	\$297.78	\$211.20
150mm	\$196.98	\$189.42	\$194.82	\$217.43	\$253.89	\$275.56	\$297.78	\$207.47
225mm	\$246.93	\$235.60	\$239.97	\$275.75	\$306.83	\$339.33	\$372.67	\$266.40
300mm	\$282.76	\$267.64	\$274.71	\$319.93	\$358.04	\$401.38	\$445.82	\$307.47

Riveted Elbow - 300mm x 300mm





.55mm Material - Price Per Elbow

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt
75mm	\$85.60	\$83.33	\$85.70	\$92.48	\$106.03	\$112.53	\$119.20	\$90.61
90mm	\$82.96	\$80.47	\$82.88	\$90.35	\$102.45	\$109.60	\$116.93	\$88.29
100mm	\$83.69	\$81.04	\$83.49	\$91.41	\$103.79	\$111.38	\$119.16	\$89.23
125mm	\$98.49	\$94.71	\$97.41	\$108.72	\$126.94	\$137.78	\$148.89	\$105.60
150mm	\$98.49	\$94.71	\$97.41	\$108.72	\$126.94	\$137.78	\$148.89	\$103.73
225mm	\$123.47	\$117.80	\$119.98	\$137.88	\$153.42	\$169.67	\$186.33	\$133.20
300mm	\$141.38	\$133.82	\$137.36	\$159.97	\$179.02	\$200.69	\$222.91	\$153.73

Round Downpipe Accessories







T Bracket (.55mm) & Clip (.55mm) - price per set

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
75mm	\$22.45	\$22.25	\$22.29	\$22.91	\$23.29	\$23.87	\$24.48	\$22.74	
90mm	\$23.39	\$23.18	\$23.23	\$23.84	\$24.22	\$24.81	\$25.41	\$23.67	
100mm	\$24.32	\$24.12	\$24.16	\$24.77	\$25.15	\$25.74	\$26.34	\$24.60	
125mm	\$26.57	\$26.28	\$26.35	\$27.19	\$27.72	\$28.53	\$29.37	\$26.96	
150mm	\$28.43	\$28.15	\$28.21	\$29.06	\$29.59	\$30.40	\$31.23	\$28.83	
225mm	\$35.57	\$35.16	\$35.26	\$36.48	\$37.24	\$38.41	\$39.62	\$36.14	
300mm	\$43.65	\$43.11	\$43.23	\$44.83	\$45.83	\$47.36	\$48.94	\$44.39	

T Bracket (3mm Gal - UNCOATED) & Clip (.55mm) - price per set

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
75mm	\$39.56	\$39.42	\$39.45	\$39.87	\$40.14	\$45.56	\$45.98	\$39.76	
90mm	\$39.56	\$39.42	\$39.45	\$39.87	\$40.14	\$45.56	\$45.98	\$39.76	
100mm	\$39.56	\$39.42	\$39.45	\$39.87	\$40.14	\$45.56	\$45.98	\$39.76	
125mm	\$46.16	\$45.97	\$46.01	\$46.58	\$46.93	\$55.00	\$55.55	\$46.42	
150mm	\$46.16	\$45.97	\$46.01	\$46.58	\$46.93	\$55.00	\$55.55	\$46.42	
225mm	\$49.25	\$48.97	\$49.03	\$49.88	\$50.41	\$61.26	\$62.09	\$49.65	
300mm	\$57.95	\$57.57	\$57.65	\$58.78	\$59.48	\$73.12	\$74.23	\$58.47	

Clip Only Price - .55mm Material

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
75mm	\$11.23	\$11.12	\$11.15	\$11.45	\$11.64	\$11.94	\$12.24	\$11.37	
90mm	\$11.69	\$11.59	\$11.61	\$11.92	\$12.11	\$12.40	\$12.70	\$11.84	
100mm	\$12.16	\$12.06	\$12.08	\$12.39	\$12.58	\$12.87	\$13.17	\$12.30	
125mm	\$13.28	\$13.14	\$13.17	\$13.60	\$13.86	\$14.27	\$14.68	\$13.48	
150mm	\$14.22	\$14.08	\$14.11	\$14.53	\$14.79	\$15.20	\$15.62	\$14.41	
225mm	\$17.79	\$17.58	\$17.63	\$18.24	\$18.62	\$19.21	\$19.81	\$18.07	
300mm	\$21.82	\$21.56	\$21.62	\$22.42	\$22.91	\$23.68	\$24.47	\$22.20	



Zincalume Stock Drops - Punched

90mm diam					
\$10.00	EACH				

100mr	n diam
\$10.00	EACH

150mr	n diam
\$13.20	EACH

Round Downpipe Accessories



Fabricated Round Drop - up to 150mm long

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
75mm	\$30.60	\$30.81	\$30.93	\$30.44	\$30.48	\$31.21	\$31.64	\$32.09	
90mm	\$23.49	\$23.81	\$24.00	\$23.27	\$23.32	\$24.42	\$25.07	\$25.73	
100mm	\$23.86	\$24.28	\$24.53	\$23.56	\$23.62	\$25.09	\$25.96	\$26.84	
125mm	\$24.22	\$24.75	\$25.06	\$23.84	\$23.93	\$25.76	\$26.84	\$27.96	
150mm	\$24.22	\$24.75	\$25.06	\$23.84	\$23.93	\$25.76	\$26.84	\$27.96	
225mm	\$29.05	\$29.89	\$30.39	\$28.44	\$28.58	\$31.51	\$33.24	\$35.02	
300mm	\$33.51	\$34.56	\$35.18	\$32.76	\$32.92	\$36.59	\$38.76	\$40.98	

Fabricated Round Drop - up to 500mm long

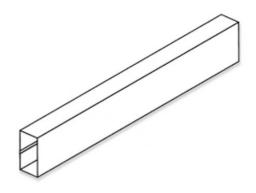
Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
75mm	\$45.89	\$46.21	\$46.40	\$45.67	\$45.72	\$46.82	\$47.47	\$48.13	
90mm	\$35.24	\$35.71	\$35.99	\$34.90	\$34.98	\$36.63	\$37.60	\$38.60	
100mm	\$35.79	\$36.42	\$36.79	\$35.33	\$35.43	\$37.63	\$38.93	\$40.27	
125mm	\$36.33	\$37.12	\$37.59	\$35.77	\$35.89	\$38.64	\$40.27	\$41.93	
150mm	\$36.33	\$37.12	\$37.59	\$35.77	\$35.89	\$38.64	\$40.27	\$41.93	
225mm	\$43.57	\$44.83	\$45.58	\$42.67	\$42.87	\$47.27	\$49.87	\$52.53	
300mm	\$50.27	\$51.84	\$52.78	\$49.13	\$49.38	\$54.88	\$58.13	\$61.47	



Fabricated Round Downpipe Spreader - using up to 2 metres of pipe

Diam	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt
75mm	\$171.20	\$166.67	\$171.40	\$184.97	\$212.07	\$225.07	\$238.40	\$181.23
90mm	\$165.92	\$160.93	\$165.77	\$180.69	\$204.90	\$219.20	\$233.87	\$176.58
100mm	\$167.38	\$162.09	\$166.99	\$182.82	\$207.59	\$222.76	\$238.31	\$178.45
125mm	\$196.98	\$189.42	\$194.82	\$217.43	\$253.89	\$275.56	\$297.78	\$211.20
150mm	\$196.98	\$189.42	\$194.82	\$217.43	\$253.89	\$275.56	\$297.78	\$207.47
225mm	\$246.93	\$235.60	\$239.97	\$275.75	\$306.83	\$339.33	\$372.67	\$266.40
300mm	\$282.76	\$267.64	\$274.71	\$319.93	\$358.04	\$401.38	\$445.82	\$307.47

Rectangle / Square Downpipe



Up to 4 metre Lengths

Riveted Bends to make offset

Tapered downpipe

Clips

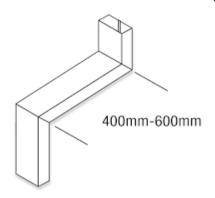
Downpipe is charged per metre with 1 metre minimum charge

Standard Pipe lead Time is 2 Working Days, offsets longer

.55mm Material - Price per lineal Metre

Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
75mm x 75mm	\$31.63	\$29.13	\$32.48	\$39.95	\$44.58	\$51.73	\$59.07	\$37.89	
100mm x 75mm	\$31.63	\$29.13	\$32.48	\$39.95	\$44.58	\$51.73	\$59.07	\$37.89	
100mm x 50mm	\$31.63	\$29.13	\$32.48	\$39.95	\$44.58	\$51.73	\$59.07	\$37.89	
100mm x 100mm	\$41.56	\$37.78	\$41.41	\$52.72	\$59.74	\$70.58	\$81.69	\$49.60	
100mm x 150mm	\$41.56	\$37.78	\$41.41	\$52.72	\$59.74	\$70.58	\$81.69	\$49.60	
150mm x 150mm	\$50.67	\$45.00	\$49.05	\$66.01	\$76.55	\$92.80	\$109.47	\$61.33	
200mm x 200mm	\$58.96	\$52.34	\$56.60	\$76.39	\$88.69	\$107.64	\$127.09	\$70.93	
250mm x 250mm	\$67.24	\$59.69	\$64.16	\$86.77	\$100.82	\$122.49	\$144.71	\$80.53	

Adjustable Offset - .55mm Material - Price per unit



Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
75mm x 75mm	\$175.25	\$170.27	\$176.97	\$191.89	\$201.17	\$230.40	\$245.07	\$187.78	
100mm x 75mm	\$175.25	\$170.27	\$176.97	\$191.89	\$201.17	\$230.40	\$245.07	\$187.78	
100mm x 50mm	\$175.25	\$170.27	\$176.97	\$191.89	\$201.17	\$230.40	\$245.07	\$187.78	
100mm x 100mm	\$195.11	\$187.56	\$194.82	\$217.43	\$231.49	\$268.09	\$290.31	\$211.20	
100mm x 150mm	\$210.04	\$202.49	\$209.76	\$232.37	\$246.42	\$290.49	\$312.71	\$226.13	
150mm x 150mm	\$228.27	\$216.93	\$225.03	\$258.95	\$280.03	\$334.93	\$368.27	\$249.60	
200mm x 200mm	\$267.24	\$254.02	\$262.54	\$302.11	\$326.71	\$374.62	\$413.51	\$291.20	
250mm x 250mm	\$295.82	\$280.71	\$289.64	\$334.87	\$362.98	\$416.31	\$460.76	\$322.40	

Rectangle / Square Downpipe

Offset - Fabricated to Size





Pricing Notes

- * Allow for the amount of pipe required at per metre rates from previous page
- * Add Price for 2 x Riveted Bends as per below (or as many bends as required)

.55mm Material - Price Per Each Riveted Bend - Labour Only Pipe Size

	75 x 75	100 x 75	100 x 50	100 x 100	100 x 150	150 x 150	200 x 200	250 x 250
CB ZA GAL	\$56.00	\$56.00	\$56.00	\$56.00	\$63.47	\$63.47	\$74.67	\$80.67
SS	\$63.47	\$63.47	\$63.47	\$63.47	\$74.67	\$74.67	\$79.67	\$85.67

Riveted Elbow - 300mm x 300mm





Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt
75mm x 75mm	\$87.63	\$85.13	\$88.48	\$95.95	\$100.58	\$115.20	\$122.53	\$93.89
100mm x 75mm	\$87.63	\$85.13	\$88.48	\$95.95	\$100.58	\$115.20	\$122.53	\$93.89
100mm x 50mm	\$87.63	\$85.13	\$88.48	\$95.95	\$100.58	\$115.20	\$122.53	\$93.89
100mm x 100mm	\$97.56	\$93.78	\$97.41	\$108.72	\$115.74	\$134.04	\$145.16	\$105.60
100mm x 150mm	\$105.02	\$101.24	\$104.88	\$116.18	\$123.21	\$145.24	\$156.36	\$113.07
150mm x 150mm	\$114.13	\$108.47	\$112.52	\$129.48	\$140.02	\$167.47	\$184.13	\$124.80
200mm x 200mm	\$133.62	\$127.01	\$131.27	\$151.05	\$163.35	\$187.31	\$206.76	\$145.60
250mm x 250mm	\$147.91	\$140.36	\$144.82	\$167.43	\$181.49	\$208.16	\$230.38	\$161.20

Rectangle / Square Downpipe Accessories



Clip Only Price - .55mm Material

Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
75mm x 75mm	\$11.23	\$11.12	\$11.15	\$11.45	\$11.64	\$11.94	\$12.24	\$11.37	
100mm x 75mm	\$11.69	\$11.59	\$11.61	\$11.92	\$12.11	\$12.40	\$12.70	\$11.84	
100mm x 50mm	\$12.16	\$12.06	\$12.08	\$12.39	\$12.58	\$12.87	\$13.17	\$12.30	
100mm x 100mm	\$13.28	\$13.14	\$13.17	\$13.60	\$13.86	\$14.27	\$14.68	\$13.48	
100mm x 150mm	\$14.22	\$14.08	\$14.11	\$14.53	\$14.79	\$15.20	\$15.62	\$14.41	
150mm x 150mm	\$17.79	\$17.58	\$17.63	\$18.24	\$18.62	\$19.21	\$19.81	\$18.07	
200mm x 200mm	\$21.82	\$21.56	\$21.62	\$22.42	\$22.91	\$23.68	\$24.47	\$22.20	
250mm x 250mm	\$25.10	\$24.79	\$24.86	\$25.78	\$26.35	\$27.23	\$28.14	\$25.52	



Stock Zincalume Drop to Suit 100mm x 75mm Downpipe

\$10.00 EACH



Fabricated Drop - up to 100mm long

Size	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
75mm x 75mm	\$23.49	\$23.81	\$24.00	\$23.27	\$23.32	\$24.42	\$25.07	\$25.73	
100mm x 75mm	\$23.49	\$23.81	\$24.00	\$23.27	\$23.32	\$24.42	\$25.07	\$25.73	
100mm x 50mm	\$23.86	\$24.28	\$24.53	\$23.56	\$23.62	\$25.09	\$25.96	\$26.84	
100mm x 100mm	\$24.22	\$24.75	\$25.06	\$23.84	\$23.93	\$25.76	\$26.84	\$27.96	
100mm x 150mm	\$24.22	\$24.75	\$25.06	\$23.84	\$23.93	\$25.76	\$26.84	\$27.96	
150mm x 150mm	\$29.05	\$29.89	\$30.39	\$28.44	\$28.58	\$31.51	\$33.24	\$35.02	
200mm x 200mm	\$33.51	\$34.56	\$35.18	\$32.76	\$32.92	\$36.59	\$38.76	\$40.98	
250mm x 250mm	\$37.51	\$38.56	\$39.18	\$36.76	\$36.92	\$40.59	\$42.76	\$44.98	

Spiral Lockseam Downpipe



Up to 8 metre Lengths

- # 90mm diam to 229mm diam
- # Riveted Bends to make offset
- #T brackets & Clips Available

Set up Charge applies if under 12 metres in order - \$350.00

Standard Pipe lead Time is 10 - 15 Working Days, offsets longer

.6mm Downpipe - Price per lineal Metre

Diam	Galvabond	T Bracket (40 x .55mm) & Clip (40 x .55)	
90mm	\$35.60	\$24.16	
102mm	\$37.60	\$26.35	
152mm	\$45.60	\$28.21	
203mm	\$65.60	\$35.26	
229mm	\$77.60	\$43.23	

.8mm Downpipe - Price per lineal Metre

Diam	Zincalume	Galvabond	T Bracket (40 x 3mm) & Clip (40 x .55)					
90mm	\$37.60	\$43.60	\$39.45					
102mm	\$43.60	\$45.60	\$46.01					
152mm	\$55.60	\$59.60	\$46.01					
203mm	\$79.60	\$81.60	\$49.03					
229mm	\$91.60	\$95.60	\$57.65					

1mm Downpipe - Price per lineal Metre

Diam	Zincalume	Galvabond	
90mm	\$45.60	\$49.60	
102mm	\$49.60	\$51.60	
152mm	\$65.60	\$69.60	
203mm	\$91.60	\$91.60	
229mm	\$105.60	\$109.60	

Riveted Bend - labour rate

Diam	.6mm	.8mm	1mm	
90mm	\$67.20	\$89.60	\$112.00	
102mm	\$78.40	\$100.80	\$123.20	
152mm	\$89.60	\$115.73	\$138.13	
203mm	\$100.80	\$130.67	\$156.80	
229mm	\$112.00	\$141.87	\$168.00	

Heavy Duty Spiral Lockseam Downpipe

Up to 8 metre Lengths

102mm diam to 229mm diam

Welded Bends to make offset

#T brackets & Clips Available

Set up Charge applies if under 12 metres in order - \$350.00

Standard Pipe lead Time is 10 - 15 Working Days, offsets longer

1.2mm Downpipe - Price per lineal Metre

Diam	Zincalume	Galvabond	T Bracket (40 x 3mm) & Clip (40 x .55)	
102mm	\$65.60	\$59.60	\$46.01	
152mm	\$97.60	\$81.60	\$46.01	
203mm	\$125.60	\$107.60	\$49.03	
229mm	\$145.60	\$125.60	\$57.65	

1.6mm Downpipe - Price per lineal Metre

Diam	Galvabond	T Bracket (3mm) & Welded Lug (3mm)	
102mm	\$73.60	\$57.93	
152mm	\$97.60	\$65.63	
203mm	\$125.60	\$80.80	
229mm	\$149.60	\$91.00	

Welded Bend - labour rate

Diam	1.2mm	1.6mm	
102mm	\$149.33	\$160.53	
152mm	\$168.00	\$179.20	
203mm	\$186.67	\$201.60	
229mm	\$205.33	\$224.00	

Stainless Steel Spiral Lockseam Downpipe

Up to 8 metre Lengths

90mm diam to 229mm diam

Riveted Bends to make offset

#T brackets & Clips Available

Machine Marks / Scuffing will be visible from the Manufacturing Process

Set up Charge applies if under 12 metres in order - \$350.00

Standard Pipe lead Time is 10 - 15 Working Days, offsets longer

.6mm Downpipe - Price per lineal Metre

Diam	304 2b finish	316 2b finish	.55mm T & Clip
90mm	\$65.60	\$77.60	\$26.34
102mm	\$77.60	\$95.60	\$29.37
152mm	\$109.60	\$129.60	\$31.23
203mm	\$145.60	\$169.60	\$39.62
229mm	\$165.60	\$205.60	\$48.94

.9mm Downpipe - Price per lineal Metre

Diam	304 2b finish	316 2b finish	3mm T & .55mm Clip
90mm	\$105.60	\$129.60	\$45.98
102mm	\$125.60	\$149.60	\$55.55
152mm	\$169.60	\$205.60	\$55.55
203mm	\$215.60	\$255.60	\$62.09
229mm	\$255.60	\$315.60	\$74.23

Riveted Bend - labour rate

Diam	.6mm	.9mm	
90mm	\$89.60	\$112.00	
102mm	\$100.80	\$123.20	
152mm	\$115.73	\$138.13	
203mm	\$130.67	\$156.80	
229mm	\$141.87	\$168.00	

Hot Dip Galvanised Spiral Welded Downpipe

Up to 8 metre Lengths

90mm diam to 229mm diam

Welded Bends to make offset

#T brackets & Clips Available

Set up Charge applies if under 12 metres in order - \$350.00

Standard Pipe lead Time is 20 Working Days, offsets longer

1.6mm Downpipe - Price per lineal Metre

	Mild Steel + Hot Dip Galvanised			
Diam	Pipe	T Bracket (5mm) & Welded Lug (5mm))	
90mm	\$77.47	\$130.67	\$54.53	
102mm	\$81.47	\$149.33	\$60.93	
152mm	\$112.47	\$168.00	\$74.80	
203mm	\$151.47	\$186.67	\$83.20	
229mm	\$178.97	\$205.33	\$83.20	

2mm Downpipe - Price per lineal Metre

		•	•		
Diam 90mm	Mild Steel + Hot Dip Galvanised				
	Pipe	Welded Bend	T Bracket (5mm) & Welded Lug (5mm)		
	\$92.97	\$141.87	\$54.53		
102mm	\$96.97	\$160.53	\$60.93		
152mm	\$139.47	\$179.20 \$74.80	\$179.20	\$74.80	
203mm	\$186.47	\$201.60	\$83.20		
229mm	\$223.72	\$224.00	\$83.20		

3mm Downpipe - Price per lineal Metre

	Mild Steel + Hot Dip Galvanised			
Diam	Diam Pipe Welded Bend T Bracket (5mm) & Wel			
90mm	\$129.97	\$168.00	\$54.53	
102mm	\$141.72	\$186.67	\$60.93	
152mm	\$197.72	\$205.33	\$74.80	
203mm	\$267.97	\$224.00	\$83.20	
229mm	\$298.97	\$246.40	\$83.20	

Stainless Steel Spiral Welded Downpipe

Up to 8 metre Lengths

90mm diam to 229mm diam

Welded Bends to make offset

#T brackets & Clips Available

Machine Marks / Scuffing will be visible from the Manufacturing Process

Set up Charge applies if under 12 metres in order - \$350.00

Standard Pipe lead Time is 15 Working Days, offsets longer

1.2mm Downpipe - Price per lineal Metre

Diam	304 2b finish	316 2b finish	Welded Bend	T bkt & Clip
90mm	\$87.47	\$97.47	\$112.00	\$57.93
102mm	\$87.47	\$97.47	\$112.00	\$65.63
152mm	\$127.47	\$147.47	\$149.33	\$80.80
203mm	\$161.47	\$187.47	\$186.67	\$91.00
229mm	\$197.47	\$257.47	\$186.67	\$91.00

1.6mm Downpipe - Price per lineal Metre

Diam	304 2b finish	316 2b finish	Welded Bend	T bkt & Clip
90mm	\$117.47	\$167.47	\$112.00	57.93
102mm	\$117.47	\$167.47	\$112.00	65.63
152mm	\$177.47	\$227.47	\$149.33	80.80
203mm	\$227.47	\$307.47	\$186.67	91.00
229mm	\$267.47	\$357.47	\$186.67	91.00

2mm Downpipe - Price per lineal Metre

Diam	304 2b finish	316 2b finish	Welded Bend	T bkt & Clip
90mm	\$141.47	\$187.47	\$112.00	69.33
102mm	\$141.47	\$187.47	\$112.00	82.07
152mm	\$207.47	\$267.47	\$149.33	106.30
203mm	\$267.47	\$357.47	\$186.67	117.53
229mm	\$317.47	\$407.47	\$186.67	117.53

Ridge Vent System





Open Top

Closed Top

- # Open Top from 300mm Throat to 1200mm Throat
- # Closed Top from 300mm Throat to 600mm Throat
- # Supplied in Kit Form
- # Standard Lead Time is 10 Working Days
- # Engineered Data available Open Top Version Only

.55mm Material - Price Per Lineal Metre

Small Quantity - Less Than 10 Metres

Throat
300mm
450mm
600mm
750mm
900mm
1200mm

Open Top						
c/bond	zinc					
\$445.08	\$418.48					
\$609.09	\$555.09					
\$814.29	\$748.36					
\$1,008.20	\$949.49					
\$1,305.41	\$1,238.69					
\$1,794.82	\$1,716.50					

Closed Top					
c/bond zinc					
\$316.60	\$293.65				
\$479.09	\$443.54				
\$606.42	\$562.00				

Quantity - Greater Than 10 Metres

Throat
300mm
450mm
600mm
750mm
900mm
1200mm

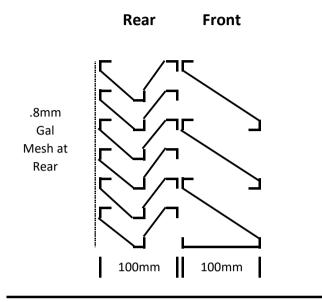
Open Top						
c/bond	zinc					
\$422.83	\$397.56					
\$578.64	\$527.33					
\$773.57	\$710.94					
\$957.79	\$902.02					
\$1,240.14	\$1,176.76					
\$1,705.08	\$1,630.68					

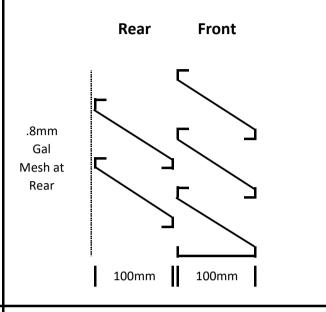
Closed Top						
c/bond zinc						
\$300.77	\$278.97					
\$455.13	\$421.36					
\$576.10	\$533.90					

Fixed Metal Louvres - Side Profiles

2 Stage Louvre

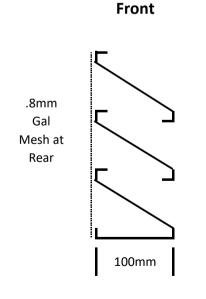
Basic 2 Stage Louvre

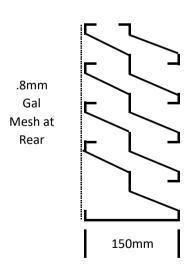




Standard Single Stage Louvre

Stepped Single Stage Louvre





Louvres are charged per square metre - 1 metre minmum charge per Louvre

Fixed Louvres



- # 100mm wide Bank
- # .8mm Gal mesh at Back
- # .55mm Blades and Channel
- # Can add Perimiter Flashing
- # Standard Lead Time 5 Working days
- # Minimum Charge 1m²

Price Per Square Metre - .55mm Material

Version	C/bond	Zinc	Gal	Ultra	Metallic	Matt	
Standard Single Stage	\$381.03	\$355.25	\$378.29	\$461.39	\$513.04	\$438.48	
Stepped Single Stage	\$571.55	\$532.88	\$567.44	\$692.08	\$769.56	\$657.72	
Basic 2 Stage	\$857.33	\$799.31	\$851.16	\$1,038.12	\$1,154.34	\$986.58	
True 2 stage	\$1,333.62	\$1,243.38	\$1,324.02	\$1,614.86	\$1,795.65	\$1,534.68	

Extra Per Square Metre - Add Angle Flashing to Perimiter

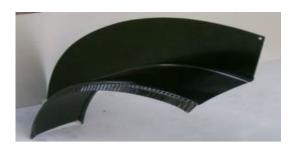
C/bond	Zinc	Gal	Ultra	Metallic	Matt	
\$126.31	\$121.02	\$125.92	\$141.75	\$151.59	\$137.39	

OTHER UPGRADES

Change to Stainless Steel Mesh at Back - Extra per square metre

\$161.73

Curved Flashings





Single Curves - Aprons and Barge - Per Lineal Metre

Zincalume	\$109.33
Colorbond	\$118.40
Matt / Ultra / Metallic	\$138.47



Double Curves - Parapets - Per Lineal Metre

Zincalume	\$174.00
Colorbond	\$185.33
Matt / Ultra / Metallic	\$210.42

Additional Curve - Over and Above the Double - Per Lineal Metre

Zincalume	\$107.78
Colorbond	\$111.56
Matt / Ultra / Metallic	\$126.94

Safe Trays



Safe Trays

.55mm Material - Price Per Each - 50mm sides

Square	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
400mm	\$66.93	\$64.67	\$65.17	\$71.95	\$76.17	\$82.67	\$89.33	\$70.08	
450mm	\$66.93	\$64.67	\$65.17	\$71.95	\$76.17	\$82.67	\$89.33	\$70.08	
500mm	\$70.58	\$67.56	\$68.22	\$77.27	\$82.89	\$91.56	\$100.44	\$74.77	
550mm	\$70.58	\$67.56	\$68.22	\$77.27	\$82.89	\$91.56	\$100.44	\$74.77	
600mm	\$74.22	\$70.44	\$71.28	\$82.58	\$89.61	\$100.44	\$111.56	\$79.47	
700mm	\$85.33	\$80.80	\$81.80	\$95.37	\$103.80	\$116.80	\$130.13	\$91.63	
800mm	\$102.00	\$94.89	\$96.06	\$111.88	\$121.72	\$136.89	\$152.44	\$107.52	
900mm	\$118.58	\$111.02	\$112.69	\$135.30	\$149.36	\$171.02	\$193.24	\$129.07	
1000mm	\$137.07	\$128.00	\$130.00	\$157.13	\$174.00	\$200.00	\$226.67	\$149.65	
1090mm*	\$159.20	\$147.87	\$150.37	\$184.28	\$205.37	\$237.87	\$271.20	\$174.93	

Pricing Notes

- * If 100mm sides, go up to next size for pricing
- * If unequal sides use the biggest side for pricing
- * If larger than 1090mm square with 50mm side will require lockseam join Price on Request



Copper Safe Trays

.55mm Material - Price Per Each - 50mm sides

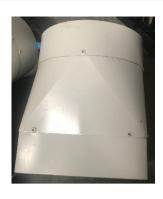
Square	Each	Square	Each
400mm	\$229.73	700mm	\$347.47
450mm	\$245.62	800mm	\$379.24
500mm	\$261.51	900mm	\$504.44
550mm	\$277.40	1000mm	\$586.67
600mm	\$293.29	1090mm*	\$738.00

Pricing Notes

^{*} As per safe trays top of page

Other Items





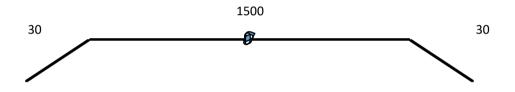
Transitions / Reducers

- # Square to Round
- # Rectangle to Round
- # Up to 300mm long overall

.55mm Material - Price Per Each

Pipe Sizes	C/bond	Zinc	Gal	Ultra	Metallic	304 2b	316 2b	Matt	
Up to 150mm	\$133.42	\$125.11	\$126.94	\$151.82	\$167.28	\$191.11	\$215.56	\$144.96	
151 to 300mm	\$170.31	\$158.22	\$160.89	\$197.07	\$219.56	\$254.22	\$289.78	\$187.09	

Lockseam Trays



For anything over 1200mm girth and 1200mm long a Lockseam joint would be required.

For example to price above: total girth is 1575mm (1560mm + 15mm for joint)

charged as 1200mm girth x 2 bends

plus 400mm flat

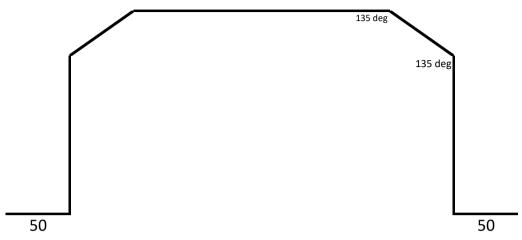
plus Lockseam Joint \$14.93 per metre

Upstand Trays / Corner Notching

Price per corner to Notch prior to Folding \$11.20 per corner

Other Items

3mm Galvabond Folded Downpipe Protectors



3 holes punched in each 50mm flange for fixing

3.6 metre sheets kept in stock

600 girth	\$122.07	Per Metre
900 girth	\$186.87	Per Metre
1200 girth	\$203.07	Per Metre

Rate for 6 holes punched per length \$46.67 Per Unit

MESH PRODUCTS 12mm X 12mm SQUARE							
SUMP GUARDS	.8mm GAL	1.3mm GAL	1.3mm 304 SS	1.3mm 316 SS			
300mm x 300mm x 150mm	62.30	82.17	104.67	110.67			
400mm x 400mm x 150mm	64.82	85.17	116.67	125.07			
500mm x 500mm x 150mm	86.22	107.08	148.33	159.33			
600mm x 600mm x 150mm	88.95	110.33	161.33	174.93			
700mm x 700mm x 150mm	92.52	114.58	178.33	195.33			
800mm x 800mm x 150mm	114.33	137.00	212.00	232.00			
900mm x 900mm x 150mm	114.33	137.00	212.00	232.00			
DROP GUARDS	.8mm GAL	1.3mm GAL	1.3mm 304 SS	1.3mm 316 SS			
100mm diam	38.59	38.83	43.33	44.53			
150mm diam	46.90	47.30	54.80	56.80			
225mm diam	59.15	59.75	71.00	74.00			
FLASHINGS	.8mm GAL	1.3mm GAL	1.3mm 304 SS	1.3mm 316 SS			
0 - 200mm Girth							
Flat	9.80	12.47	27.47	31.47			
1 bend	11.67	14.33	29.33	33.33			
2 bend	15.40	16.20	31.20	35.20			
3 bend	17.27	18.07	33.07	37.07			
4 bend	19.13	19.93	34.93	38.93			
201mm to 400mm Girth							
Flat	12.53	15.72	40.47	47.07			
1 bend	14.40	17.58	42.33	48.93			
2 bend	18.13	19.45	44.20	50.80			
3 bend	20.00	21.32	46.07	52.67			
4 bend	21.86	23.18	47.93	54.53			
401mm to 600mm Girth							
Flat	16.10	19.97	57.47	67.47			
1 bend	17.97	21.83	59.33	69.33			
2 bend	21.70	23.70	61.20	71.20			
3 bend	23.57	25.57	63.07	73.07			
4 bend	25.43	27.43	64.93	74.93			
601mm to 900mm Girth							
Flat	22.93	28.09	89.97	106.47			
1 bend	24.79	29.96	91.83	108.33			
2 bend	28.53	31.83	93.70	110.20			
3 bend	30.39	33.69	95.57	112.07			
4 bend	32.26	35.56	97.43	113.93			
901mm to 1200mm Girth							
Flat	26.60	32.47	107.47	127.47			
1 bend	28.47	34.33	109.33	129.33			
2 bend	32.20	36.20	111.20	131.20			
3 bend	34.07	38.07	113.07	133.07			
4 bend	35.93	39.93	114.93	134.93			

DOWNPIPE PROTECTOR SIZE OPTIONS

	Cir	cular Hollov	Spiral Welded Pipe				
	Pre Ga	lvanised	Hot Dip G	alvanised	Hot Dip Galvanised		
To Go Over Pipe Size	Outside Diam (mm)	Wall thickness (mm)	Outside Diam (mm)	Wall Thickness (mm)	Outside Diam (mm)	Wall Thickness (mm)	
90mm C/bond	101.6	2.6 3.2	101.6	2.6 3.2	102	1.6 2.0 3.0	
100mm C/bond	114.3	3.2 3.6	114.3	3.2 3.6	127	1.6 2.0 3.0	
125mm C/bond	139.7	3.0 3.5	139.7	3.0 3.5	152	1.6 2.0 3.0	
	139.7	5.0 5.4	139.7	5.0 5.4			
150mm C/bond	165.1	3.0 3.5	165.1	3.0 3.5	178	1.6 2.0 3.0	
130///// C/ 50//d	165.1	5	165.1	5			
225mm C/bond	N/A	N/A	273.5	5	254	1.6 2.0 3.0	
100mm PVC (114 OD)	139.7	3.0 3.5	139.7	3.0 3.5	127	1.6 2.0 3.0	
	139.7	5.0 5.4	139.7	5.0 5.4			
150mm PVC (168 OD)	N/A	N/A	219	5	178	1.6 2.0 3.0	
200mm PVC (219 OD)	N/A	N/A	273.5	5	229	1.6 2.0 3.0	
250mm PVC (273 OD)	N/A	N/A	323	6	305	1.6 2.0 3.0	

All Pipe Options are Subject to Stock Availability

Lead times are Subject to Pipe Manufacturing, CSM Fabrication and Galvanising times if Applicable

BOLLARDS - CHS DOWNPIPE PROTECTOR Pre Galvanised Pipe Hot Dip Galvanised Pipe 114.3mm OD x 3.6mm | 165.1mm OD x 3.5mm | 114.3mm OD x 3.6mm 165.1mm OD x Per Set Wall Wall Wall 3.5mm Wall Up to 1625mm long 324.83 418.50 411.93 542.70 1626 to 2170mm long 377.33 496.00 494.27 659.87 2171 to 3250mm long 482.33 651.00 666.73 905.80 3251 to 6500mm long 797.33 1116.00 1176.33 1632.00 Extras - Factory Welded Welded Bend 224.00 168.00 224.00 168.00 Welded Sleeve 149.33 149.33 156.80 156.80

Per set includes:

2 x Welded Lugs to pipe (50mm x 5mm)

2 x Loose T Brackets (50mm x 5mm)

Standard Lead Times

Pre Galvanised 7 Days

Hot Dip Galvanised 3 - 5 weeks



Pre Galvanised Can often come out rough and dirty



Hot Dip Galvanised is a much cleaner finish



Stainless Steel Welded Products













Stainless Steel Products

PREVENTION OF TEA STAINING

This document is to become a standard attachment to all stainless steel quotes and accompanies an *ASSDA Technical Bulletin - Preventing Coastal Corrosion (Tea Staining)* **February 2010.**

It may be in your best interest to add this document or similar to your maintenance manuals to pass onto builders.

Tea Staining can only be prevented via regular maintenance - the duration required is dependant on many factors including: location to marine, atmospheric conditions and the finish of materials chosen.

The smoother the finish of material the more resistant it is to tea staining.

List of finishes from most resistant to least resistant

Electropolished

No 8 Finish - Mirror (1000 grit)

2B Finish

Bright Annealed Finish

No 4 Finish 320 - 400 grit

Gnerally what we stock and supply

Gutters & Flashings

2B and No 4 Finish

.55mm Downpipe

2B and No 4 Finish

1.6mm Tube

No 4 Finish

Flat bar brackets

No 4 Finish

Laser cut brackets

2B and No 4 Finish

If products are specified outside of our regular finishes above - longer lead times may apply

It is very important that we stress the most critical preventative tool to avoiding tea staining is regular cleaning of the products once installed

Futher information is available at www.assda.asn.au

Factory Welded Sumps



Welded Sump into Gutter - Price per each

Size	1.2mm 304	1.2mm 316	1.6mm 304	1.6mm 316
300mm Square	\$360.00	\$380.00	\$384.62	\$409.23
400mm Square	\$380.00	\$405.00	\$410.77	\$441.54
500mm Square	\$400.00	\$430.00	\$436.92	\$473.85
600mm Square	\$448.67	\$486.17	\$494.82	\$540.97
700mm Square	\$488.67	\$536.17	\$547.13	\$605.59
800mm Square	\$537.33	\$592.33	\$605.03	\$672.72
900mm Square	\$596.00	\$661.00	\$676.00	\$756.00
1000mm Square	\$656.00	\$736.00	\$754.46	\$852.92

Price Notes

When unequal sides - use the biggest side

Prices above cover up to 150mm Deep Sumps

If 151mm to 250mm Deep - go to next size up

If 251mm to 350mm Deep - go 2 sizes up

Option for Welded Drop into Any Sump as Extra

	1.2mm 304	1.2mm 316	1.6mm 304	1.6mm 316
100 or 150mm	\$113.33	\$118.33	\$119.49	\$125.64
225mm	\$123.33	\$128.33	\$129.49	\$135.64

Factory Welded Accessories

Welded Stop End - Price per each

Gutter Girth	1.2mm 304	1.2mm 316	1.6mm 304	1.6mm 316
Up to 600mm	\$105.87	\$110.87	\$112.02	\$118.17
601 to 900mm	\$134.53	\$142.03	\$143.76	\$152.99
901 to 1200mm	\$173.20	\$185.70	\$188.58	\$203.97
1201 to 1500mm	\$207.84	\$222.84	\$226.30	\$244.76

Welded Round Overflow - Price per each

Size	1.2mm 304	1.2mm 316	1.6mm 304	1.6mm 316
Up to 100mm diam	\$152.00	\$162.00	\$164.31	\$176.62
150mm diam	\$180.67	\$193.17	\$196.05	\$211.44
225mm diam	\$239.33	\$261.83	\$267.03	\$294.72
300mm diam	\$308.00	\$343.00	\$351.08	\$394.15

Welded Square / Rectangle Spitters - Price per each

Size	1.2mm 304	1.2mm 316	1.6mm 304	1.6mm 316
100mm x 100mm	\$133.33	\$143.33	\$145.64	\$157.95
150mm x 150mm	\$143.33	\$155.83	\$158.72	\$174.10
200mm x 200mm	\$202.00	\$224.50	\$229.69	\$257.38
300mm x 300mm	\$270.67	\$305.67	\$313.74	\$356.82

Welded Round Drop - Price per each

Size	1.2mm 304	1.2mm 316	1.6mm 304	1.6mm 316
Up to 100mm diam	\$128.33	\$137.08	\$139.10	\$149.87
150mm diam	\$152.00	\$162.00	\$164.31	\$176.62
225mm diam	\$180.67	\$193.17	\$196.05	\$211.44
300mm diam	\$209.33	\$224.33	\$227.79	\$246.26

Welded Square / Rectangle Drop - Price per each

Size	1.2mm 304	1.2mm 316	1.6mm 304	1.6mm 316
100mm x 100mm	\$128.33	\$137.08	\$139.10	\$149.87
150mm x 150mm	\$152.00	\$162.00	\$164.31	\$176.62
200mm x 200mm	\$180.67	\$193.17	\$196.05	\$211.44
300mm x 300mm	\$209.33	\$224.33	\$227.79	\$246.26

Factory Welded Rainheads



Rectangular Style Rainheads

		Price per Each			
Width	1.2mm 304	1.2mm 316	1.6mm 304	1.6mm 316	
300mm	\$569.33	\$604.33	\$631.08	\$674.15	
400mm	\$628.00	\$673.00	\$702.05	\$757.44	
500mm	\$706.67	\$766.67	\$799.18	\$873.03	
600mm	\$765.33	\$835.33	\$870.15	\$956.31	
750mm	\$844.00	\$929.00	\$967.28	\$1,071.90	
900mm	\$941.33	\$1,041.33	\$1,083.08	\$1,206.15	
1200mm	\$1,129.60	\$1,249.60	\$1,299.69	\$1,447.38	

Price Notes

Conical Style Rainheads

Price per Each

Width	1.2mm 304	1.2mm 316	1.6mm 304	1.6mm 316
300mm	\$569.33	\$604.33	\$631.08	\$674.15
400mm	\$628.00	\$673.00	\$702.05	\$757.44
500mm	\$706.67	\$766.67	\$799.18	\$873.03
600mm	\$765.33	\$835.33	\$870.15	\$956.31
750mm	\$844.00	\$929.00	\$967.28	\$1,071.90
900mm	\$941.33	\$1,041.33	\$1,083.08	\$1,206.15
1200mm	\$1,129.60	\$1,249.60	\$1,299.69	\$1,447.38

Price Notes

Option for Overflow Hole or Fitted Overflow - Extra

	1.2mm 304	1.2mm 316	1.6mm 304	1.6mm 316
Hole Cut Only	\$74.67	\$74.67	\$74.67	\$74.67
Fitted Overflow	\$140.67	\$143.17	\$143.74	\$146.82

^{*} Fitted Drop is included in Price

^{*} Fitted Drop is included in Price

Welded Rainheads



Flat Bottom Style Rainheads

		Price p	per Each			
Width	1.2mm 304	1.2mm 316	1.6mm 304	1.6mm 316		
300mm	\$569.33	\$604.33	\$631.08	\$674.15		
400mm	\$628.00	\$673.00	\$702.05	\$757.44		
500mm	\$706.67	\$766.67	\$799.18	\$873.03		
600mm	\$765.33	\$835.33	\$870.15	\$956.31		
750mm	\$844.00	\$929.00	\$967.28	\$1,071.90		
900mm	\$941.33	\$1,041.33	\$1,083.08	\$1,206.15		
1200mm	\$1,129.60	\$1,249.60	\$1,299.69	\$1,447.38		

Price Notes

Option for Overflow Hole or Fitted Overflow - Extra

	1.2mm 304	1.2mm 316	1.6mm 304	1.6mm 316
Hole Cut Only	\$74.67	\$74.67	\$74.67	\$74.67
Fitted Overflow	\$140.67	\$143.17	\$143.74	\$146.82

^{*} Fitted Drop is included in Price

Welded Stainless Half Round Gutters

Smooth Rolled Up to 2.4 metres length

Turn in at Front as Standard

Can Weld Lengths together to send out up to 7.2 metre length

Price per lineal Metre

Diam	1.2mm 304	1.2mm 316	
150mm	\$87.33	\$99.83	
175mm	\$93.33	\$107.33	
200mm	\$110.80	\$127.30	
225mm	\$122.53	\$141.03	
250mm	\$146.00	\$168.50	
300mm	\$163.47	\$188.47	
350mm	\$167.20	\$192.20	
400mm	\$208.67	\$242.17	
450mm	\$239.97	\$278.49	

Laser Cut A4 Style Brackets - 2b Stainless Steel

Diam	304	316	
150mm	\$39.46	\$46.66	
175mm	\$43.37	\$51.59	
200mm	\$48.32	\$57.96	
225mm	\$55.96	\$67.53	
250mm	\$61.91	\$75.08	
300mm	\$72.51	\$88.17	
350mm	\$87.66	\$107.20	
400mm	\$118.66	\$146.28	
450mm	\$148.74	\$183.79	

Welded Stop Ends

Diam	1.2mm 304	1.2mm 316	
150mm	\$122.00	\$124.50	
175mm	\$122.00	\$124.50	
200mm	\$122.00	\$124.50	
225mm	\$126.00	\$129.50	
250mm	\$146.67	\$150.67	
300mm	\$150.67	\$155.67	
350mm	\$179.33	\$186.83	
400mm	\$208.00	\$218.00	
450mm	\$239.20	\$250.70	

Welded Stainless Half Round Gutters

Smooth Rolled Up to 2.4 metres length

Turn in at Front as Standard

Can Weld Lengths together to send out up to 7.2 metre length

Welded Gutter Joint

Diam	1.2mm 304	1.2mm 316	
150mm	\$130.67	\$130.67	
175mm	\$130.67	\$130.67	
200mm	\$130.67	\$130.67	
225mm	\$130.67	\$130.67	
250mm	\$149.33	\$149.33	
300mm	\$149.33	\$149.33	
350mm	\$168.00	\$168.00	
400mm	\$186.67	\$186.67	
450mm	\$214.67	\$214.67	

Welded Drop into Gutter

Diam	1.2mm 304	1.2mm 316	
90mm	\$140.67	\$143.17	
100mm	\$140.67	\$143.17	
150mm	\$165.33	\$169.33	
225mm	\$188.00	\$193.00	
300mm	\$225.60	\$231.60	

Stainless Steel Tube / Downpipe

6 metre lengths as standard

Charged in 6 metre increments

320 grit polished finish as standard



Per Lineal Metre (6 metre charge)

Outside Diam	304 grade	316 grade
88.9mm x 1.6mm	\$138.67	\$158.67
101.6mm x 1.6mm	\$138.67	\$158.67
152.4mm x 1.6mm	\$168.67	\$228.67
203.2mm x 2.0mm	\$437.33	\$597.33

Factory Welded Bend

Outside Diam	304 grade	316 grade
88.9mm x 1.6mm	\$112.00	\$112.00
101.6mm x 1.6mm	\$112.00	\$112.00
152.4mm x 1.6mm	\$149.33	\$149.33
203.2mm x 2.0mm	\$186.67	\$186.67

Factory Welded Sleeve

Outside Diam	304 grade	316 grade
88.9mm x 1.6mm	\$112.00	\$112.00
101.6mm x 1.6mm	\$112.00	\$112.00
152.4mm x 1.6mm	\$149.33	\$149.33
203.2mm x 2.0mm	\$186.67	\$186.67

T Bracket (3mm) & Clip (1.2mm) To Suit per set

Outside Diam	304 grade	316 grade
88.9mm x 1.6mm	\$54.53	\$57.93
101.6mm x 1.6mm	\$60.93	\$65.63
152.4mm x 1.6mm	\$74.80	\$80.80
203.2mm x 2.0mm	\$83.20	\$91.00

T Bracket (5mm) & Clip (1.2mm) To Suit per set

Outside Diam	304 grade	316 grade
88.9mm x 1.6mm	\$64.13	\$69.33
101.6mm x 1.6mm	\$75.47	\$82.07
152.4mm x 1.6mm	\$88.80	\$106.30
203.2mm x 2.0mm	\$106.13	\$117.53

Powder Coating

We use the services of two Professional Powder Coaters

- # Material is pre treated prior to coating
- # Dulux or Interpon Range
- # Can offer Warranty on Aluminium or Steel Substrates
- # Colour selection catalogue available
- # Minimum charge starts at \$120
- # Rates start at \$49 per m² depending on level of finish required
- # Standard Lead time is 5 7 working days for coating process
- # We can colour match from scratch lead times and minimum costs apply

Dulux Duralloy Standard Range - Match Colorbond

Cost below is additional to Flashing Rates

Girth	per metre
100mm	\$7.50
200mm	\$15.00
300mm	\$22.50
400mm	\$30.00
500mm	\$37.50

Girth	per metre
600mm	\$45.00
800mm	\$60.00
1000mm	\$75.00
1200mm	\$90.00
1500mm	\$112.50

Notes to Consider

- * Position of hanging holes
- * Length size to avoid warping, especially for narrow profiles

Laser Cutting

- # We use the services of Professional Laser Cutters as required
 - # Up to 6 metre lengths
 - # Any material can be cut
 - # Minimum charge starts at \$150
 - # Standard lead time is 5 7 working days for cutting process

Galvanising

- # We use the services of two Professional Hot Dip Galvanising Plants
 - # Minimum charge starts at \$350
 - # Standard Lead time is 10 15 working days
 - # Per Kg rate starts at \$3.75



Technical Data

Data Sheets available on request for



Colorbond XRW Colorbond Permagard

Colorbond Matt Colorbond Ultra

Colorbond Metallic Galvabond G2

Zincalume G300 Colorbond Coolmax



Duratech Duratech

Precious Electro

Alphatec Fluoroset